



SAFETY DATA SHEET

Issue Date 28-May-2015

Revision Date 31-Jan-2019

Version 4

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product identifier

Product Name Iron Alloy Compacts

Other means of identification

Product Code PM014
Synonyms Iron Alloy Compacts: 304, Bor07, 316, 330, 422, VIMCRU 20, 15Cr-5Ni, 17Cr-4Ni, Fe-3B-5.6Si, Fe-8Si-6Nb-1.5Cu, 800H (Fe-21Cr-32.5Ni-0.4Al-0.4Ti), AMS355 (Fe-15.5Cr-4.5Ni-2.87Mo), Fe-18Cr-10Ni-0.7Ti, Fe-12Cr-9.65Ni-0.65Mo-0.2Ti, Fe-14.25Cr-5.45Ni-0.9Mo-0.85W-0.2V, Fe-25Cr-25Mn-25Ni

Recommended use of the chemical and restrictions on use

Recommended Use Iron alloy product manufacture.

Uses advised against

Details of the supplier of the safety data sheet

Manufacturer Address
ATI, 1000 Six PPG Place, Pittsburgh, PA
15222 USA

Emergency telephone number

Emergency Telephone Chemtrec: 1-800-424-9300

2. HAZARDS IDENTIFICATION

Classification

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200) This product is an article and, as such, does not present a hazard to human health by inhalation or ingestion

Skin sensitization	Category 1
Carcinogenicity	Category 2
Specific target organ toxicity (repeated exposure)	Category 1

Label elements

Emergency Overview

Danger

Hazard statements

May cause an allergic skin reaction
Suspected of causing cancer
Causes damage to the respiratory tract through prolonged or repeated exposure if inhaled



Appearance Various massive product forms	Physical state Solid	Odor Odorless
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Precautionary Statements - Prevention

Do not handle until all safety precautions have been read and understood

Use personal protective equipment as required

Wear protective gloves

Precautionary Statements - Response

If skin irritation or rash occurs: Get medical advice/attention

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Not applicable

Other Information

When product is subjected to welding, burning, melting, sawing, brazing, grinding, buffing, polishing, or other similar heat-generating processes, the following potentially hazardous airborne particles and/or fumes may be generated:: Hexavalent Chromium (Chromium VI) may cause lung, nasal, and/or sinus cancer, Vanadium pentoxide (V₂O₅) affects eyes, skin, respiratory system, Soluble molybdenum compounds such as molybdenum trioxide may cause lung irritation.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Synonyms

Iron Alloy Compacts: 304, Bor07, 316, 330, 422, VIMCRU 20, 15Cr-5Ni, 17Cr-4Ni, Fe-3B-5.6Si, Fe-8Si-6Nb-1.5Cu, 800H (Fe-21Cr-32.5Ni-0.4Al-0.4Ti), AMS355 (Fe-15.5Cr-4.5Ni-2.87Mo), Fe-18Cr-10Ni-0.7Ti, Fe-12Cr-9.65Ni-0.65Mo-0.2Ti, Fe-14.25Cr-5.45Ni-0.9Mo-0.85W-0.2V, Fe-25Cr-25Mn-25Ni.

Chemical Name	CAS No.	Weight-%
Iron	7439-89-6	50 - 80
Nickel	7440-02-0	1 - 42
Chromium	7440-47-3	0 - 40
Vanadium	7440-62-2	0 - 15
Molybdenum	7439-98-7	0 - 11
Tungsten	7440-33-7	0 - 8
Boron	7440-42-8	0 - 2
Carbon	7440-44-0	0 - 1.6

4. FIRST AID MEASURES

First aid measures**Eye contact**

In the case of particles coming in contact with eyes during processing, treat as with any foreign object.

Skin Contact

In the case of skin allergic reactions see a physician.

Inhalation

If excessive amounts of smoke, fume, or particulate are inhaled during processing, remove to fresh air and consult a qualified health professional.

Ingestion

Not an expected route of exposure.

Most important symptoms and effects, both acute and delayed**Symptoms**

May cause allergic skin reaction.

Indication of any immediate medical attention and special treatment needed**Note to physicians**

Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Product not flammable in the form as distributed, flammable as finely divided particles or pieces resulting from processing of this product. Isolate large fires and allow to burn out. Smother small fires with salt (NaCl) or class D dry powder fire extinguisher.

Unsuitable extinguishing media Do not spray water on burning metal as an explosion may occur. This explosive characteristic is caused by the hydrogen and steam generated by the reaction of water with the burning material.

Specific hazards arising from the chemical

Intense heat. **WARNING:** Fine particles resulting from grinding, buffing, polishing, or similar processes of this product may form combustible dust-air mixtures. Keep particles away from all ignition sources including heat, sparks, and flame. Prevent dust accumulations to minimize combustible dust hazard.

Hazardous combustion products Hexavalent Chromium (Chromium VI) may cause lung, nasal, and/or sinus cancer, Vanadium pentoxide (V₂O₅) affects eyes, skin, respiratory system. Soluble molybdenum compounds such as molybdenum trioxide may cause lung irritation.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Use personal protective equipment as required.

For emergency responders Use personal protective equipment as required.

Environmental precautions

Environmental precautions Not applicable to massive product.

Methods and material for containment and cleaning up

Methods for containment Not applicable to massive product.

Methods for cleaning up Not applicable to massive product.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling **WARNING:** Fine particles resulting from grinding, buffing, polishing, or similar processes of this product may form combustible dust-air mixtures. Keep particles away from all ignition sources including heat, sparks, and flame. Prevent dust accumulations to minimize combustible dust hazard.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep chips, turnings, dust, and other small particles away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity).

Incompatible materials Dissolves in hydrofluoric acid.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Chemical Name	ACGIH TLV	OSHA PEL
Iron 7439-89-6	-	-
Nickel 7440-02-0	TWA: 1.5 mg/m ³ inhalable fraction	TWA: 1 mg/m ³
Chromium 7440-47-3	TWA: 0.5 mg/m ³	TWA: 1 mg/m ³
Vanadium 7440-62-2	-	Ceiling: 0.5 mg/m ³ V2O5 respirable dust Ceiling: 0.1 mg/m ³ V2O5 fume
Molybdenum 7439-98-7	TWA: 10 mg/m ³ inhalable fraction TWA: 3 mg/m ³ respirable fraction	-
Tungsten 7440-33-7	STEL: 10 mg/m ³ STEL: 10 mg/m ³ W TWA: 5 mg/m ³ TWA: 5 mg/m ³ W	(vacated) STEL: 10 mg/m ³ (vacated) STEL: 10 mg/m ³ W
Boron 7440-42-8	-	-
Carbon 7440-44-0	-	-

Appropriate engineering controls

Engineering Controls Avoid generation of uncontrolled particles.

Individual protection measures, such as personal protective equipment

Eye/face protection	When airborne particles may be present, appropriate eye protection is recommended. For example, tight-fitting goggles, foam-lined safety glasses or other protective equipment that shield the eyes from particles.
Skin and body protection	Fire/flame resistant/retardant clothing may be appropriate during hot work with the product. Cut-resistant gloves and/or protective clothing may be appropriate when sharp surfaces are present.
Respiratory protection	When particulates/fumes/gases are generated and if exposure limits are exceeded or irritation is experienced, proper approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES**Information on basic physical and chemical properties**

Physical state	Solid	Odor	Odorless
Appearance	Various massive product forms	Odor threshold	Not applicable
Color	metallic gray or silver		
Property	Values	Remarks • Method	
pH	-	Not applicable	
Melting point/freezing point	1400-1540 °C / 2560-2800 °F		
Boiling point / boiling range	-		
Flash point	-		
Evaporation rate	-	Not applicable	
Flammability (solid, gas)	-	Product not flammable in the form as distributed, flammable as finely divided particles or pieces resulting from processing of this product	
Flammability Limit in Air			
Upper flammability limit:	-		
Lower flammability limit:	-		

Vapor pressure	-	Not applicable
Vapor density	-	Not applicable
Specific Gravity	8.0-8.5	
Water solubility	Insoluble	
Solubility in other solvents	-	Not applicable
Partition coefficient	-	Not applicable
Autoignition temperature	-	Not applicable
Decomposition temperature	-	Not applicable
Kinematic viscosity	-	Not applicable
Dynamic viscosity	-	Not applicable
Explosive properties	Not applicable	
Oxidizing properties	Not applicable	

Other Information

Softening point	-
Molecular weight	-
VOC Content (%)	Not applicable
Density	-
Bulk density	-

10. STABILITY AND REACTIVITY**Reactivity**

Not applicable

Chemical stability

Stable under normal conditions.

Possibility of Hazardous Reactions

None under normal processing.

Hazardous polymerization	Hazardous polymerization does not occur.
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Conditions to avoid

Dust formation and dust accumulation.

Incompatible materials

Dissolves in hydrofluoric acid.

Hazardous Decomposition Products

When product is subjected to welding, burning, melting, sawing, brazing, grinding, buffing, polishing, or other similar heat-generating processes, the following potentially hazardous airborne particles and/or fumes may be generated: Hexavalent Chromium (Chromium VI) may cause lung, nasal, and/or sinus cancer. Vanadium pentoxide (V₂O₅) affects eyes, skin, respiratory system. Soluble molybdenum compounds such as molybdenum trioxide may cause lung irritation.

11. TOXICOLOGICAL INFORMATION**Information on likely routes of exposure****Product Information**

Inhalation	Not an expected route of exposure for product in massive form.
Eye contact	Not an expected route of exposure for product in massive form.
Skin Contact	May cause sensitization by skin contact.
Ingestion	Not an expected route of exposure for product in massive form.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Iron	98,600 mg/kg bw	-	> 0.25 mg/L

7439-89-6			
Nickel 7440-02-0	> 9000 mg/kg bw	-	> 10.2 mg/L
Chromium 7440-47-3	> 3400 mg/kg bw	-	> 5.41 mg/L
Vanadium 7440-62-2	> 2000 mg/kg bw	-	-
Molybdenum 7439-98-7	> 2000 mg/kg bw	> 2000 mg/kg bw	> 5.10 mg/L
Tungsten 7440-33-7	> 2000 mg/kg bw	> 2000 mg/kg bw	> 5.4 mg/L
Boron 7440-42-8	> 2000 mg/kg bw	-	> 5.08 mg/L
Carbon 7440-44-0	> 2000 mg/kg bw	-	-

Information on toxicological effects

Symptoms May cause sensitization by skin contact.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Acute toxicity Product not classified.
Skin corrosion/irritation Product not classified.
Serious eye damage/eye irritation Product not classified.
Sensitization May cause sensitization by skin contact.
Germ cell mutagenicity Product not classified.
Carcinogenicity May cause cancer by inhalation.

Chemical Name	ACGIH	IARC	NTP	OSHA
Nickel 7440-02-0		Group 1 Group 2B	Known Reasonably Anticipated	X
Chromium 7440-47-3		Group 3		

Reproductive toxicity Product not classified.
STOT - single exposure Product not classified.
STOT - repeated exposure Causes disorder and damage to the: Respiratory System.
Aspiration hazard Product not classified.

12. ECOLOGICAL INFORMATION

Ecotoxicity

This product as shipped is not classified for aquatic toxicity.

Chemical Name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Iron 7439-89-6	-	The 96 h LC50 of 50% iron oxide black in water to Danio rerio was greater than 10,000 mg/L.	The 3 h EC50 of iron oxide for activated sludge was greater than 10,000 mg/L.	The 48 h EC50 of iron oxide to Daphnia magna was greater than 100 mg/L.
Nickel 7440-02-0	NOEC/EC10 values range from 12.3 µg/l for Scenedesmus accuminatus to 425 µg/l for Pseudokirchneriella subcapitata.	The 96h LC50s values range from 0.4 mg Ni/L for Pimephales promelas to 320 mg Ni/L for Brachydanio rerio.	The 30 min EC50 of nickel for activated sludge was 33 mg Ni/L.	The 48h LC50s values range from 0.013 mg Ni/L for Ceriodaphnia dubia to 4970 mg Ni/L for Daphnia magna.
Chromium 7440-47-3	-	-	-	-
Vanadium 7440-62-2	The 72 h EC50 of vanadium pentoxide to Desmodesmus subspicatus was 2,907 ug of V/L.	The 96 h LC50 of vanadium pentoxide to Pimephales promelas was 1,850 ug of V/L.	The 3 h EC50 of sodium metavanadate for activated sludge was greater than 100 mg/L.	The 48 h EC50 of sodium vanadate to Daphnia magna was 2,661 ug of V/L.
Molybdenum	The 72 h EC50 of sodium	The 96 h LC50 of sodium	The 3 h EC50 of	The 48 h LC50 of sodium

7439-98-7	molybdate dihydrate to Pseudokirchneriella subcapitata was 362.9 mg of Mo/L.	molybdate dihydrate to Pimephales promelas was 644.2 mg/L	molybdenum trioxide for activated sludge was 820 mg/L.	molybdate dihydrate to Ceriodaphnia dubia was 1,015 mg/L. The 48 h LC50 of sodium molybdate dihydrate to Daphnia magna was greater than 1,727.8 mg/L.
Tungsten 7440-33-7	The 72 h EC50 of sodium tungstate to Pseudokirchnerella subcapitata was 31.0 mg of W/L.	The 96 h LC50 of sodium tungstate to Danio rerio was greater than 106 mg of W/L.	The 30 min EC50 of sodium tungstate for activated sludge were greater than 1000 mg/L.	The 48 h EC50 of sodium tungstate to Daphnia magna was greater than 96 mg of W/L.
Boron 7440-42-8	The 72-h EC50 value for reduction of biomass of Pseudokirchneriella subcapitata exposed to Boric acid at pH 7.5 to 8.3 was 40.2 mg/L.	The 96-hr LC50 for Pimephales promelas exposed to Boric acid (82%)/borax (18%) mixture was 79.7 mg/L with water hardness of 91 mg/L and water pH of 8.0.	The 3 h NOEC of boric acid for activated sludge ranged from 17.5 to 20 mg/L.	The 48-hr LC50 for Ceriodaphnia dubia exposed to Boric acid/borax mixture ranged from 91 to 165 mg/L with pH ranging from 6.7 to 8.4.
Carbon 7440-44-0	The 72 h EL50 of Carbon to Pseudokirchneriella subcapitata was greater than 100 mg/L.	The 96 h LL50 of Carbon in water to Danio rerio was greater than 100 mg/L.	The 3 h EC50 of Carbon for activated sludge was 1000 mg/L.	The 48 h EL50 of Carbon to Daphnia magna was greater than 100 mg/L.

Persistence and degradability

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Bioaccumulation

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Other adverse effects

This product as shipped is not classified for environmental endpoints. However, when subjected to sawing or grinding, particles may be generated that are classified for aquatic chronic toxicity.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging None anticipated.

Chemical Name	RCRA - D Series Wastes
Chromium 7440-47-3	5.0 mg/L regulatory level

This product contains one or more substances that are listed with the State of California as a hazardous waste.

14. TRANSPORT INFORMATION

DOT Not regulated

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies

KECL	Complies
PICCS	Complies
AICS	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	CAS No.	Weight-%	SARA 313 - Threshold Values %
Nickel - 7440-02-0	7440-02-0	1 - 42	0.1
Chromium - 7440-47-3	7440-47-3	0 - 40	1.0

SARA 311/312 Hazard Categories

Acute health hazard	Yes
Chronic Health Hazard	Yes
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Nickel 7440-02-0		X	X	
Chromium 7440-47-3		X	X	

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs
Nickel 7440-02-0	100 lb
Chromium 7440-47-3	5000 lb

US State Regulations**California Proposition 65**

This product contains the Proposition 65 chemicals listed below. Proposition 65 warning label available at ATImetals.com.

Chemical Name	California Proposition 65
Nickel - 7440-02-0	Carcinogen

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Nickel	X	X	X

7440-02-0			
Chromium 7440-47-3	X	X	X
Vanadium 7440-62-2	X	X	X
Molybdenum 7439-98-7	X	X	X
Tungsten 7440-33-7	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION

NFPA Health hazards 1 Flammability 0 Instability 0 Physical and Chemical Properties -
HMIS Health hazards 2* Flammability 0 Physical hazards 0 Personal protection X
*Chronic Hazard Star Legend * = Chronic Health Hazard*

Issue Date 28-May-2015
Revision Date 31-Jan-2019

Revision Note
 Updated Section(s): 3, 4, 5, 7, 9, 15

Note:
 The information provided in this safety data sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet

Additional information available from: Safety data sheets and labels available at ATImetals.com