



SAFETY DATA SHEET

Issue Date 28-May-2015

Revision Date 14-Mar-2017

Version I

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product identifier

Product Name Vanadium-Nickel Alloys

Other means of identification

Product Code SAC015

Synonyms All massive Vanadium Nickel Alloys (Product #987)

Recommended use of the chemical and restrictions on use

Recommended Use Alloy product manufacture.

Uses advised against

Details of the supplier of the safety data sheet

Manufacturer Address

ATI, 1000 Six PPG Place, Pittsburgh, PA
15222 USA

Emergency telephone number

Emergency Telephone Chemtrec: 1-800-424-9300

2. HAZARDS IDENTIFICATION

Classification

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin sensitization	Category 1
Carcinogenicity	Category 2
Specific target organ toxicity (repeated exposure)	Category 1

Label elements

Emergency Overview

Danger

Hazard statements

May cause an allergic skin reaction

Suspected of causing cancer

Causes damage to the respiratory tract through prolonged or repeated exposure if inhaled



Appearance Various massive product forms

Physical state Solid

Odor Odorless

Precautionary Statements - Prevention

Do not handle until all safety precautions have been read and understood
Use personal protective equipment as required
Wear protective gloves

Precautionary Statements - Response

If skin irritation or rash occurs: Get medical advice/attention

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Not applicable

Other Information

When product is subjected to welding, burning, melting, sawing, brazing, grinding, buffing, polishing, or other similar heat-generating processes, the following potentially hazardous airborne particles and/or fumes may be generated
Hexavalent Chromium (Chromium VI) may cause lung, nasal, and/or sinus cancer
Vanadium pentoxide (V₂O₅) affects eyes, skin, respiratory system

3. COMPOSITION/INFORMATION ON INGREDIENTS**Synonyms**

All massive Vanadium Nickel Alloys (Product #987).

Chemical Name	CAS No.	Weight-%
Nickel	7440-02-0	40-47
Vanadium	7440-62-2	40-47
Chromium	7440-47-3	8-12
Aluminum	7429-90-5	1-4

4. FIRST AID MEASURES**First aid measures****Eye contact**

In the case of particles coming in contact with eyes during processing, treat as with any foreign object.

Skin Contact

In the case of skin irritation or allergic reactions see a physician.

Inhalation

If excessive amounts of smoke, fume, or particulate are inhaled during processing, remove to fresh air and consult a qualified health professional.

Ingestion

Not an expected route of exposure.

Most important symptoms and effects, both acute and delayed**Symptoms**

May cause allergic skin reaction.

Indication of any immediate medical attention and special treatment needed**Note to physicians**

Treat symptomatically.

5. FIRE-FIGHTING MEASURES**Suitable extinguishing media**

Product not flammable in the form as distributed, flammable as finely divided particles or pieces resulting from processing of this product.

Small Fire

Smother with salt (NaCl) or class D dry powder fire extinguisher.

Large Fire

Isolate fire and allow to burn out.

Unsuitable extinguishing media Do not spray water on burning metal as an explosion may occur. This explosive characteristic is caused by the hydrogen and steam generated by the reaction of water with the burning material.

Specific hazards arising from the chemical

Intense heat. WARNING: Fine particles resulting from grinding, buffing, polishing, or similar processes of this product may form combustible dust-air mixtures. Keep particles away from all ignition sources including heat, sparks, and flame. Prevent dust accumulations to minimize combustible dust hazard.

Hazardous combustion products Hexavalent Chromium (Chromium VI) may cause lung, nasal, and/or sinus cancer. Vanadium pentoxide (V₂O₅) affects eyes, skin, respiratory system.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH approved (or equivalent) respirator and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Use personal protective equipment as required.

For emergency responders Use personal protective equipment as required.

Environmental precautions

Environmental precautions Not applicable to massive product.

Methods and material for containment and cleaning up

Methods for containment Not applicable to massive product.

Methods for cleaning up Not applicable to massive product.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Intense heat. WARNING: Fine particles resulting from grinding, buffing, polishing, or similar processes of this product may form combustible dust-air mixtures. Keep particles away from all ignition sources including heat, sparks, and flame. Prevent dust accumulations to minimize combustible dust hazard.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep chips, turnings, dust, and other small particles away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity).

Incompatible materials Dissolves in hydrofluoric acid,

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL
Vanadium	-	Ceiling: 0.5 mg/m ³ V ₂ O ₅ respirable dust

7440-62-2		Ceiling: 0.1 mg/m ³ V ₂ O ₅ fume
Nickel 7440-02-0	TWA: 1.5 mg/m ³ inhalable fraction	TWA: 1 mg/m ³
Chromium 7440-47-3	TWA: 0.5 mg/m ³	TWA: 1 mg/m ³
Aluminum 7429-90-5	TWA: 1 mg/m ³ respirable fraction	TWA: 15 mg/m ³ total dust TWA: 5 mg/m ³ respirable fraction

Appropriate engineering controls

Engineering Controls Avoid generation of uncontrolled particles.

Individual protection measures, such as personal protective equipment

Eye/face protection	When airborne particles may be present, appropriate eye protection is recommended. For example, tight-fitting goggles, foam-lined safety glasses or other protective equipment that shield the eyes from particles.
Skin and body protection	Fire/flammable resistant/retardant clothing may be appropriate during hot work with the product. Cut-resistant gloves and/or protective clothing may be appropriate when sharp surfaces are present.
Respiratory protection	When particulates/fumes/gases are generated and if exposure limits are exceeded or irritation is experienced, proper approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Solid	Odor	Odorless
Appearance	Various massive product forms	Odor threshold	Not applicable
Color	metallic Grey silver		
Property	Values	Remarks • Method	
pH	-		
Melting point/freezing point	1000 °C / 1832 °F		
Boiling point / boiling range	-		
Flash point	-		
Evaporation rate	-	Not applicable	
Flammability (solid, gas)	-	Product not flammable in the form as distributed, flammable as finely divided particles or pieces resulting from processing of this product	
Flammability Limit in Air			
Upper flammability limit:	-		
Lower flammability limit:	-		
Vapor pressure	-	Not applicable	
Vapor density	-	Not applicable	
Specific Gravity	6.5-7.5		
Water solubility	Insoluble		
Solubility in other solvents	-	Not applicable	
Partition coefficient	-	Not applicable	
Autoignition temperature	-	Not applicable	
Decomposition temperature	-	Not applicable	
Kinematic viscosity	-	Not applicable	
Dynamic viscosity	-	Not applicable	
Explosive properties	Not applicable		
Oxidizing properties	Not applicable		

Other Information

Softening point	-
Molecular weight	-
VOC Content (%)	Not applicable
Density	-
Bulk density	230-250 lb/ft ³

10. STABILITY AND REACTIVITY**Reactivity**

Not applicable

Chemical stability

Stable under normal conditions.

Possibility of Hazardous Reactions

None under normal processing.

Hazardous polymerization

Hazardous polymerization does not occur.

Conditions to avoid

Dust formation and dust accumulation.

Incompatible materials

Dissolves in hydrofluoric acid,

Hazardous Decomposition Products

When product is subjected to welding, burning, melting, sawing, brazing, grinding, buffing, polishing, or other similar heat-generating processes, the following potentially hazardous airborne particles and/or fumes may be generated: Hexavalent Chromium (Chromium VI) may cause lung, nasal, and/or sinus cancer. Vanadium pentoxide (V₂O₅) affects eyes, skin, respiratory system.

11. TOXICOLOGICAL INFORMATION**Information on likely routes of exposure****Product Information**

Inhalation	Not an expected route of exposure for product in massive form.
Eye contact	Not an expected route of exposure for product in massive form.
Skin Contact	May cause sensitization by skin contact.
Ingestion	Not an expected route of exposure for product in massive form.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Vanadium 7440-62-2	> 2000 mg/kg bw	-	-
Nickel 7440-02-0	> 9000 mg/kg bw	-	> 10.2 mg/L
Chromium 7440-47-3	> 3400 mg/kg bw	-	> 5.41 mg/L
Aluminum 7429-90-5	15,900 mg/kg bw	-	> 1 mg/L

Information on toxicological effects

Symptoms May cause sensitization by skin contact.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Acute toxicity	Product not classified.
Skin corrosion/irritation	Product not classified.
Serious eye damage/eye irritation	Product not classified.
Sensitization	May cause sensitization by skin contact.
Germ cell mutagenicity	Product not classified.
Carcinogenicity	May cause cancer by inhalation.

Chemical Name	ACGIH	IARC	NTP	OSHA
Nickel 7440-02-0		Group 1 Group 2B	Known Reasonably Anticipated	X
Chromium 7440-47-3		Group 3		

Reproductive toxicity	Product not classified.
STOT - single exposure	Product not classified.
STOT - repeated exposure	Causes disorder and damage to the: Respiratory System.
Aspiration hazard	Product not classified.

12. ECOLOGICAL INFORMATION

Ecotoxicity

This product as shipped is not classified for aquatic toxicity.

Chemical Name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Vanadium 7440-62-2	The 72 h EC50 of vanadium pentoxide to <i>Desmodesmus subspicatus</i> was 2,907 ug of V/L.	The 96 h LC50 of vanadium pentoxide to <i>Pimephales promelas</i> was 1,850 ug of V/L.	The 3 h EC50 of sodium metavanadate for activated sludge was greater than 100 mg/L.	The 48 h EC50 of sodium vanadate to <i>Daphnia magna</i> was 2,661 ug of V/L.
Nickel 7440-02-0	NOEC/EC10 values range from 12.3 µg/l for <i>Scenedesmus accuminatus</i> to 425 µg/l for <i>Pseudokirchneriella subcapitata</i> .	The 96h LC50s values range from 0.4 mg Ni/L for <i>Pimephales promelas</i> to 320 mg Ni/L for <i>Brachydanio rerio</i> .	The 30 min EC50 of nickel for activated sludge was 33 mg Ni/L.	The 48h LC50s values range from 0.013 mg Ni/L for <i>Ceriodaphnia dubia</i> to 4970 mg Ni/L for <i>Daphnia magna</i> .
Chromium 7440-47-3	-	-	-	-
Aluminum 7429-90-5	The 96-h EC50 values for reduction of biomass of <i>Pseudokirchneriella subcapitata</i> in AAP-Medium at pH 6, 7, and 8 were estimated as 20.1, 5.4, and 150.6 µg/L, respectively, for dissolved Al.	The 96 h LC50 of aluminum to <i>Oncorhynchus mykiss</i> was 7.4 mg of Al/L at pH 6.5 and 14.6 mg of Al/L at pH 7.5	-	The 48-hr LC50 for <i>Ceriodaphnia dubia</i> exposed to Aluminium chloride increased from 0.72 to greater than 99.6 mg/L with water hardness increasing from 25 to 200 mg/L.

Persistence and degradability

.

Bioaccumulation

.

Other adverse effects

This product as shipped is not classified for environmental endpoints. However, when subjected to sawing or grinding, particles may be generated that are classified for aquatic chronic toxicity.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging None anticipated.

Chemical Name	RCRA - D Series Wastes
Chromium 7440-47-3	5.0 mg/L regulatory level

This product contains one or more substances that are listed with the State of California as a hazardous waste.

14. TRANSPORT INFORMATION

DOT Not regulated

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	CAS No.	Weight-%	SARA 313 - Threshold Values %
Nickel - 7440-02-0	7440-02-0	40-47	0.1
Chromium - 7440-47-3	7440-47-3	8-12	1.0

SARA 311/312 Hazard Categories

Acute health hazard	Yes
Chronic Health Hazard	Yes
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Nickel		X	X	

7440-02-0				
Chromium 7440-47-3		X	X	

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs
Nickel 7440-02-0	100 lb
Chromium 7440-47-3	5000 lb

US State Regulations**California Proposition 65**

This product contains the following Proposition 65 chemicals

Chemical Name	California Proposition 65
Nickel - 7440-02-0	Carcinogen

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Vanadium 7440-62-2	X	X	X
Nickel 7440-02-0	X	X	X
Chromium 7440-47-3	X	X	X
Aluminum 7429-90-5	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION

NFPA	Health hazards 1	Flammability 0	Instability 0	Physical and Chemical Properties -
HMIS	Health hazards 2*	Flammability 0	Physical hazards 0	Personal protection X

Chronic Hazard Star Legend

* = Chronic Health Hazard

Issue Date 28-May-2015

Revision Date 14-Mar-2017

Revision Note

Updated Section(s): 2, 5, 6, 7

Note:

The information provided in this safety data sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet

Additional information available from: Safety data sheets and labels available at ATImetals.com