

SCOPE OF ACCREDITATION

Materials Testing Laboratories

ATI Forged Products - Cudahy Operations

5481 S Packard Ave
Cudahy, WI 53110-2244

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7000 - AUDIT CRITERIA FOR NADCAP ACCREDITATION

AC7006 Rev G - Audit Criteria Equivalent to ISO/IEC 17025

Chemical Analysis

CH- Elemental Analysis (Combustion or Fusion) – Hydrogen / ASTM E1447

Mechanical Testing

M- Carbide Network – Decarburization / ASTM E1077

M- Creep / ASTM E139

M- Elevated Temperature Tensile / ASTM E21

M- Hardness Testing – Brinell Hardness / ASTM E10

M- Hardness Testing – Rockwell Hardness / ASTM E18

M- Metallography – Alpha Case / ASTM E3

M- Metallography – Alpha Case / ASTM E407

M- Metallography – Decarburization / ASTM E3

M- Metallography – General / ASTM E112

M- Metallography – Grain Size (Nickel Alloys) / ASTM E112

M- Metallography – Grain Size (Nickel Alloys) / ASTM E930

M- Metallography – Grain Size (Nickel Alloys) / GE E50TF133

M- Metallography – Grain Size / ASTM E112

M- Metallography – Grain Size / ASTM E930

M- Metallography – Macroetching / ASTM E3

M- Metallography – Macroetching / ASTM E340

M- Metallography – Microetching / ASTM E407

M- Microhardness Testing, Knoop / ASTM E384

M- Room Temperature Tensile / ASTM E8

M- Stress Rupture / ASTM E139

M- Stress Rupture / ASTM E292

AC7101/1 Rev G - Nadcap Audit Criteria for Materials Testing Laboratories – General

Requirements for All Laboratories (to be used on audits on/after 5 May 2019)

AC7101/2 Rev E - Nadcap Audit Criteria for Materials Testing Laboratories – Chemical Analysis (to be used on audits on/after 30 August 2020)

(G) Elemental Analysis (Combustion or Fusion)

(G2) Hydrogen

Specify the Alloy Base for Accreditation

Ti Base

AC7101/3 Rev D - Nadcap Audit Criteria for Materials Testing Laboratories – Mechanical Testing (to be used on audits on/after 4 December 2016)

(A) Room Temperature Tensile

(B) Elevated Temperature Tensile

(C) Stress Rupture

(XA) Creep

AC7101/4 Rev F - Nadcap Audit Criteria for Materials Testing Laboratories – Metallography and Microindentation Hardness (to be used on/after 14 August, 2016)

(L0) Metallographic Evaluation

(L1) Microindentation (Interior)

(L10) Near Surface Examinations – Carburization / Decarburization

(L11) Grain Size

(L8) Near Surface Examinations – Alpha Case: Wrought Titanium

(XL) Macro Examination

AC7101/5 Rev D - Nadcap Audit Criteria for Materials Testing Laboratories – Hardness Testing (Macro) (to be used on audits on/after 22 March 2015)

(M1) Brinell Hardness

(M2) Rockwell Hardness

AC7101/7 Rev D - Nadcap Audit Criteria for Materials Testing Laboratories – Mechanical Testing Specimen Preparation (to be used on audits on/after 15 May 2016)

(Z) Standard Specimen Machining

(Z1) Low Stress Grinding

AC7101/9 Rev C - Nadcap Audit Criteria for Materials Testing Laboratories – Specimen Heat Treating (to be used on/after 15 January 2017)

Lab Type - Lab Type

Captive



This certificate is granted and awarded by the authority of the Nadcap Management Council to:

ATI Forged Products - Cudahy Operations

*5481 S Packard Ave
Cudahy, WI 53110-2244
United States*

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:

Materials Testing Laboratories

Certificate Number: 3297198577
Expiration Date: 28 February 2023
Accreditation Length: 18 Months

David L. Schutt, PhD
President