SAFETY DATA SHEET

Issue Date 28-May-2015 **Revision Date** 04-Sep-2018 **Version** 5

Section 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product Code FRP008
Product Name Stainless Steel

Synonyms Stainless Steel: ATI 20™, ATI 20-20+Nb™, ATI 201™, ATI 219™, 21-6-9, AL40, XM-11, ATI 301™, ATI 302™, ATI 303™, ATI 304™, ATI 305™, ATI 309™, ATI 310™, ATI 316™, ATI 317™, ATI 321™, ATI 255™ DUPLEX, ATI 332™, ATI 334™, ATI 347™, ATI 348™, AM 350®, AM 355™, ATI 403™, ATI Ohmaloy® 30, ATI Ohmaloy® 40, ATI Ohmaloy®, ATI 409 HP™, ATI 409 Cb™, ATI 410™, ATI 412™, Type 415, ATI 416™, ATI 420™, ATI 430™, ATI 433™, Type 434, Type 436, ATI 439™, ATI 439 HP™, XM-8, Type 441, 18-0, AL 18CrCb, ATI 441 HP™, ATI 444™, 18-2, ATI 468™, ATI 15-5™, ATI 17-4™, ATI 17-7™, ATI 15-7™, ATI JS700® ALLOY, ATI 800™ ALLOY, ATI 825™ ALLOY, Type 840, ATI E-BRITE® 26-1, ASTM XM 27, ATI 2205™ DUPLEX; 318, ATI 2205™ DUPLEX; 322, ATI 201LN™, Type 301L, ATI 304 DA™, Type 304H, ATI 304L™, 374L, Type 304LN, Type 304N, Type 309H, ATI 309S™, 398, Type 309Si, Type 310Cb, Type 310H, Type 310L, ATI 310S™, Type 310Si, ATI 316L™, 376, ATI 316LN™, ATI 316Ti™, ATI 317L™, ATI 317LMN™, 317 LX, 317 LXN, 317 XN, Type 321H, Type 410 MOD, Type 410HC, ATI 410S™, ATI 418 SPL™, Type 420HC, ALLEGHENY Type 425 Modified, ATI 436S™, ATI 440A™, ATI 440C™, ATI 800 AT™ ALLOY, ATI 800 H™ ALLOY, ATI 904L™, ATI 610™, ATI 611™, ATI 13-8Mo™, ATI 13-8 SuperTough®, AL 13-8 STAINLESS STEEL, ASTM Type XM-13, ATI 2003® DUPLEX, AL 20-25+Nb alloy, AL 29-4C®, AL 332Mo® alloy, AL 334Mo® alloy, ATI 201HP™, AL33, XM-29, ATI 4565™, ATI 50™, 22-13-5, XM-19, AL60, 21800, AL-6XN® ALLOY, AL-6XN Plus® ALLOY, A286 Altemp®, PC1017, Sea Cure ® 26-3-3, Zeron® 100, 22-4-9, 21-11N, HOLDER BLOCK STEEL, MAXEL 400 SUPER, AL-6X, AL 404, Type 405, Type 446, AL 29-4C®, AL 29-4, AL 29-4-2, 14-4 FERRITIC, AL 453, AL 466, ALTEMP ® ALLOY STEEL, 19-9-DL, Type 302B, ATI 409 Cb™, Type 409Ni, ATI 430Ti™, ALLEGHENY EDRO 441MOD1, ALLEGHENY CRUCIBLE 441MOD2, TOOL STEEL D2T, CSM-21 STAINLESS STEEL, ULTRACHEM STAINLESS STEEL, RA85H STEEL, 385, ZeCor™, RA 330 ™ , ATI304B7 P/M™ BOR7

Contains Cobalt, Nickel

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Stainless Steel product manufacture

Uses advised against

1.3. Details of the supplier of the safety data sheet

Manufacturer
ATI, 1000 Six PPG Place, Pittsburgh, PA 15222 USA

1.4. Emergency telephone number

Emergency Telephone Chemtrec: +1-703-741-5970

Section 2: HAZARDS IDENTIFICATION

This product is an article and, as such, does not present a hazard to human health by inhalation or ingestion

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

Skin sensitisation	Category 1
Carcinogenicity	Category 1B
Specific target organ toxicity — repeated exposure	Category 1

2.2. Label elements

Emergency Overview

Danger

Hazard statements
May cause cancer
May cause an allergic skin reaction
Causes damage to the respiratory tract through prolonged or repeated exposure if inhaled

Appearance Various massive product forms **Physical state** Solid **Odour** Odourless

Precautionary Statements - Prevention
Do not handle until all safety precautions have been read and understood
Use personal protective equipment as required
Wear protective gloves

If skin irritation or rash occurs: Get medical advice/attention

Precautionary Statements - Disposal
Dispose of contents/container to an approved waste disposal plant

2.3 Hazards not otherwise classified (HNOC)
Not applicable
Other Information
When product is subjected to welding, burning, melting, sawing, brazing, grinding, buffing, polishing, or other similar heat-generating processes, the following potentially hazardous airborne particles and/or fumes may be generated:: Zinc, copper, magnesium, or cadmium fumes may cause metal fume fever, Titanium dioxide, an IARC Group 2B carcinogen, Hexavalent Chromium (Chromium VI) may cause lung, nasal, and/or sinus cancer, Vanadium pentoxide (V2O5) affects eyes, skin, respiratory system, Soluble molybdenum compounds such as molybdenum trioxide may cause lung irritation.

Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

Synonyms Stainless Steel: ATI 20™, ATI 20-20+Nb™, ATI 201™, ATI 219™, 21-6-9, AL40, XM-11, ATI 301™, ATI 302™, ATI 303™, ATI 304™, ATI 305™, ATI 309™, ATI 310™, ATI 316™, ATI 317™, ATI 321™, ATI 255™ DUPLEX, ATI 332™, ATI 334™, ATI 347™, ATI 348™, AM 350®, AM 355™, ATI 403™, ATI Ohmaloy® 30, ATI Ohmaloy® 40, ATI Ohmaloy®, ATI 409 HP™, ATI 409 Cb™, ATI 410™, ATI 412™, Type 415, ATI 416™, ATI 420™, ATI 430™, ATI 433™, Type 434, Type 436, ATI 439™, ATI 439 HP™, XM-8, Type 441, 18-0, AL 18CrCb, ATI 441 HP™, ATI 444™, 18-2, ATI 468™, ATI 15-5™, ATI 17-4™, ATI 17-7™, ATI 15-7™, ATI JS700® ALLOY, ATI 800™ ALLOY, ATI 825™ ALLOY, Type 840, ATI E-BRITE® 26-1, ASTM XM 27, ATI 2205™ DUPLEX; 318, ATI 2205™ DUPLEX; 322, ATI 201LN™, Type 301L, ATI 304 DA™, Type 304H, ATI 304L™, 374L, Type 304LN, Type

304N, Type 309H, ATI 309S™, 398, Type 309Si, Type 310Cb, Type 310H, Type 310L, ATI 310S™, Type 310Si, ATI 316L™, 376, ATI 316LN™, ATI 316Ti™, ATI 317L™, ATI 317LMN™, 317 LX, 317 LXN, 317 XN, Type 321H, Type 410 MOD, Type 410HC, ATI 410S™, ATI 418 SPL™, Type 420HC, ALLEGHENY Type 425 Modified, ATI 436S™, ATI 440A™, ATI 440C™, ATI 800 AT™ ALLOY, ATI 800 H™ ALLOY, ATI 904L™, ATI 610™, ATI 611™, ATI 13-8Mo™, ATI 13-8 SuperTough®, AL 13-8 STAINLESS STEEL, ASTM Type XM-13, ATI 2003® DUPLEX, AL 20-25+Nb alloy, AL 29-4C®, AL 332Mo® alloy, AL 334Mo® alloy, ATI 201HP™, AL33, XM-29, ATI 4565™, ATI 50™, 22-13-5, XM-19, AL60, 21800, AL-6XN® ALLOY, AL-6XN Plus® ALLOY, A286 Altemp®, PC1017, Sea Cure ® 26-3-3, Zeron® 100, 22-4-9, 21-11N, HOLDER BLOCK STEEL, MAXEL 400 SUPER, AL-6X, AL 404, Type 405, Type 446, AL 29-4C®, AL 29-4, AL 29-4-2, 14-4 FERRITIC, AL 453, AL 466, ALTEMP ® ALLOY STEEL, 19-9-DL, Type 302B, ATI 409 Cb™, Type 409Ni, ATI 430Ti™, ALLEGHENY EDRO 441MOD1, ALLEGHENY CRUCIBLE 441MOD2, TOOL STEEL D2T, CSM-21 STAINLESS STEEL, ULTRACHEM STAINLESS STEEL, RA85H STEEL, 385, ZeCor™, RA 330 ™ , ATI304B7 P/M™ BOR7.

Chemical Name	EC No	CAS No	Weight-%
Iron	231-096-4	7439-89-6	<90
Nickel	231-111-4	7440-02-0	0-46
Chromium	231-157-5	7440-47-3	10-30
Manganese	231-105-1	7439-96-5	0-10
Molybdenum	231-107-2	7439-98-7	0-7.0
Silicon	231-130-8	7440-21-3	0-6.5
Copper	231-159-6	7440-50-8	0-4.0
Aluminium	231-072-3	7429-90-5	0-4.0
Tungsten	231-143-9	7440-33-7	0-2.5
Titanium	231-142-3	7440-32-6	0-2.4
Boron	231-151-2	7440-42-8	0-2.25
Vanadium	231-171-1	7440-62-2	0-1.1
Tantalum	231-135-5	7440-25-7	0-1.0
Niobium	231-113-5	7440-03-1	0-1.0
Cobalt	213-158-0	7440-48-4	0-0.5

Section 4: FIRST AID MEASURES

4.1. Description of first aid measures

Inhalation If excessive amounts of smoke, fume, or particulate are inhaled during processing, remove to fresh air and consult a qualified health professional.

Skin Contact In the case of skin allergic reactions see a doctor.

Eye contact In the case of particles coming in contact with eyes during processing, treat as with any foreign object.

Ingestion Not an expected route of exposure.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms May cause allergic skin reaction.

4.3. Indication of any immediate medical attention and special treatment needed

Note to doctors Treat symptomatically.

Section 5: FIREFIGHTING MEASURES

5.1. Extinguishing media

Suitable extinguishing media
Product not flammable in the form as distributed, flammable as finely divided particles or pieces resulting from processing of this product. Isolate large fires and allow to burn out. Smother small fires with salt (NaCl) or class D dry powder fire extinguisher.

Unsuitable extinguishing media
Do not spray water on burning metal as an explosion may occur. This explosive characteristic is caused by the hydrogen and steam generated by the reaction of water with the burning material

5.2. Special hazards arising from the substance or mixture

Intense heat. Very fine, high surface area material resulting from grinding, buffing, polishing, or similar processes of this product may ignite spontaneously at room temperature. WARNING: Fine particles resulting from grinding, buffing, polishing, or similar processes of this product may form combustible dust-air mixtures. Keep particles away from all ignition sources including heat, sparks, and flame. Prevent dust accumulations to minimise combustible dust hazard.

Hazardous combustion products Titanium dioxide, an IARC Group 2B carcinogen. Hexavalent Chromium (Chromium VI) may cause lung, nasal, and/or sinus cancer. Vanadium pentoxide (V2O5) affects eyes, skin, respiratory system. Zinc, copper, magnesium, or cadmium fumes may cause metal fume fever. Soluble molybdenum compounds such as molybdenum trioxide may cause lung irritation.

5.3. Advice for firefighters

Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear.

Section 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions
Use personal protective equipment as required.

For emergency responders
Use personal protective equipment as required.

6.2. Environmental precautions

Not applicable to massive product.

6.3. Methods and material for containment and cleaning up

Methods for containment Not applicable to massive product.

Methods for cleaning up Not applicable to massive product.

6.4. Reference to other sections

See Section 12: ECOLOGICAL INFORMATION.

Section 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Advice on safe handling
Very fine, high surface area material resulting from grinding, buffing, polishing, or similar processes of this product may ignite spontaneously at room temperature. WARNING: Fine particles resulting from grinding, buffing, polishing, or similar processes of this product may form combustible dust-air mixtures. Keep particles away from all ignition sources including heat, sparks, and flame. Prevent dust accumulations to minimise combustible dust hazard.

General Hygiene Considerations
Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions
Keep chips, turnings, dust, and other small particles away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity).

Incompatible materials
Dissolves in hydrofluoric acid. Ignites in the presence of fluorine. When heated above 200°C, reacts exothermically with the following: Chlorine, bromine, halocarbons, carbon tetrachloride, carbon tetrafluoride, and freon.

7.3. Specific end use(s)

Risk Management Methods (RMM)
The information required is contained in this Safety Data Sheet.

Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Chemical Name	European Union	United Kingdom	France	Spain	Germany
Iron 7439-89-6	-	-	-	-	-
Nickel 7440-02-0	-	STEL: 1.5 mg/m³ TWA: 0.5 mg/m³	TWA: 1 mg/m³	TWA: 1 mg/m³	Skin
Chromium 7440-47-3	TWA: 2 mg/m³	STEL: 1.5 mg/m³ TWA: 0.5 mg/m³	TWA: 2 mg/m³	TWA: 2 mg/m³	TWA: 2 mg/m³
Manganese 7439-96-5	-	STEL: 1.5 mg/m³ TWA: 0.5 mg/m³	TWA: 1 mg/m³	TWA: 0.2 mg/m³	TWA: 0.2 mg/m³ TWA: 0.02 mg/m³ Ceiling / Peak: 1.6 mg/m³ Ceiling / Peak: 0.16 mg/m³ TWA: 0.5 mg/m³
Molybdenum 7439-98-7	-	-	-	TWA: 10 mg/m³ TWA: 3 mg/m³	-
Silicon 7440-21-3	-	STEL: 30 ppm STEL: 12 mg/m³ TWA: 10 mg/m³ TWA: 4 mg/m³	TWA: 10 mg/m³	-	-
Copper 7440-50-8	-	STEL: 0.6 mg/m³ STEL: 2 mg/m³ TWA: 0.2 mg/m³ TWA: 1 mg/m³	TWA: 0.2 mg/m³ TWA: 1 mg/m³ STEL: 2 mg/m³	TWA: 0.2 mg/m³ TWA: 1 mg/m³	TWA: 0.1 mg/m³ Ceiling / Peak: 0.2 mg/m³
Aluminium 7429-90-5	-	STEL: 30 mg/m³ STEL: 12 mg/m³ TWA: 10 mg/m³ TWA: 4 mg/m³	TWA: 10 mg/m³ TWA: 5 mg/m³	TWA: 10 mg/m³ TWA: 5 mg/m³	TWA: 4 mg/m³ TWA: 1.5 mg/m³
Tungsten 7440-33-7	-	STEL: 10 mg/m³ TWA: 5 mg/m³	-	STEL: 10 mg/m³ TWA: 5 mg/m³	-
Titanium 7440-32-6	-	-	-	-	-
Boron 7440-42-8	-	-	-	-	-
Vanadium 7440-62-2	-	-	-	-	Skin
Tantalum 7440-25-7	-	STEL: 10 mg/m³ TWA: 5 mg/m³	TWA: 5 mg/m³	TWA: 5 mg/m³	TWA: 4 mg/m³ TWA: 1.5 mg/m³
Niobium 7440-03-1	-	-	-	-	-
Cobalt 7440-48-4	-	STEL: 0.3 mg/m³ TWA: 0.1 mg/m³	-	TWA: 0.02 mg/m³	Skin
Chemical Name	**Italy**	**Portugal**	**Netherlands**	**Finland**	**Denmark**
Iron 7439-89-6	-	-	-	-	-
Nickel 7440-02-0	-	TWA: 1.5 mg/m³	-	TWA: 1 mg/m³ TWA: 0.1 mg/m³	TWA: 0.05 mg/m³

Chromium 7440-47-3	TWA: 0.5 mg/m³	TWA: 0.5 mg/m³	TWA: 0.5 mg/m³	TWA: 0.5 mg/m³	TWA: 0.5 mg/m³
Manganese 7439-96-5	-	TWA: 0.2 mg/m³	-	TWA: 0.2 mg/m³ TWA: 0.1 mg/m³	TWA: 0.2 mg/m³ TWA: 0.1 mg/m³
Molybdenum 7439-98-7	-	TWA: 10 mg/m³ TWA: 3 mg/m³	-	TWA: 0.5 mg/m³	-
Silicon 7440-21-3	-	-	-	-	TWA: 10 mg/m³
Copper 7440-50-8	-	TWA: 0.2 mg/m³ TWA: 1 mg/m³	TWA: 0.1 mg/m³	TWA: 1 mg/m³ TWA: 0.1 mg/m³	TWA: 1.0 mg/m³ TWA: 0.1 mg/m³
Aluminium 7429-90-5	-	TWA: 10 mg/m³ TWA: 5 mg/m³	TWA: 0.05 mg/m³	TWA: 1.5 mg/m³	TWA: 5 mg/m³ TWA: 2 mg/m³
Tungsten 7440-33-7	-	STEL: 10 mg/m³ TWA: 5 mg/m³	-	TWA: 5 mg/m³	TWA: 5 mg/m³
Titanium 7440-32-6	-	-	-	-	-
Boron 7440-42-8	-	-	-	-	-
Vanadium 7440-62-2	-	-	-	-	-
Tantalum 7440-25-7	-	TWA: 5 mg/m³	-	TWA: 5 mg/m³	TWA: 5 mg/m³
Niobium 7440-03-1	-	-	-	-	TWA: 5 mg/m³ TWA: 0.5 mg/m³
Cobalt 7440-48-4	-	TWA: 0.02 mg/m³	TWA: 0.02 mg/m³	TWA: 0.02 mg/m³	TWA: 0.01 mg/m³
Chemical Name	**Austria**	**Switzerland**	**Poland**	**Norway**	**Ireland**
Iron 7439-89-6	-	-	-	-	-
Nickel 7440-02-0	-	TWA: 0.5 mg/m³	TWA: 0.25 mg/m³	TWA: 0.05 mg/m³ STEL: 0.15 mg/m³	TWA: 0.5 mg/m³
Chromium 7440-47-3	TWA: 2 mg/m³	TWA: 0.5 mg/m³	TWA: 0.5 mg/m³	TWA: 0.5 mg/m³ STEL: 1.5 mg/m³	TWA: 2 mg/m³
Manganese 7439-96-5	STEL 2 mg/m³ TWA: 0.5 mg/m³	TWA: 0.5 mg/m³	TWA: 0.3 mg/m³	TWA: 1 mg/m³ TWA: 0.1 mg/m³ STEL: 3 ppm STEL: 0.3 mg/m³	TWA: 0.2 mg/m³ STEL: 3 mg/m³
Molybdenum 7439-98-7	STEL 20 mg/m³ TWA: 10 mg/m³	TWA: 10 mg/m³	STEL: 10 mg/m³ TWA: 4 mg/m³	-	TWA: 0.5 mg/m³
Silicon 7440-21-3	-	TWA: 3 mg/m³	-	TWA: 10 mg/m³ STEL: 20 mg/m³	TWA: 10 mg/m³ TWA: 4 mg/m³
Copper 7440-50-8	STEL 4 mg/m³ STEL 0.4 mg/m³ TWA: 1 mg/m³ TWA: 0.1 mg/m³	STEL: 0.2 mg/m³ TWA: 0.1 mg/m³	TWA: 0.2 mg/m³	TWA: 0.1 mg/m³ TWA: 1 mg/m³ STEL: 0.3 mg/m³ STEL: 3 mg/m³	TWA: 0.2 mg/m³ TWA: 1 mg/m³ STEL: 2 mg/m³
Aluminium 7429-90-5	STEL 20 mg/m³ TWA: 10 mg/m³	TWA: 3 mg/m³	TWA: 2.5 mg/m³ TWA: 1.2 mg/m³	TWA: 5 mg/m³ STEL: 10 mg/m³	TWA: 1 mg/m³ TWA: 5 mg/m³
Tungsten 7440-33-7	STEL 10 mg/m³ TWA: 5 mg/m³	TWA: 5 mg/m³	TWA: 5 mg/m³	TWA: 5 mg/m³ STEL: 10 mg/m³	TWA: 5 mg/m³ STEL: 10 mg/m³
Titanium 7440-32-6	-	-	STEL: 30 mg/m³ TWA: 10 mg/m³	-	-
Boron 7440-42-8	-	-	-	-	-
Vanadium 7440-62-2	STEL 1 mg/m³ TWA: 0.5 mg/m³	-	-	TWA: 0.2 mg/m³ Ceiling: 0.05 mg/m³ STEL: 0.6 mg/m³	-
Tantalum 7440-25-7	TWA: 5 mg/m³	TWA: 5 mg/m³	TWA: 5 mg/m³	-	TWA: 5 mg/m³ STEL: 10 mg/m³
Niobium 7440-03-1	STEL 10 mg/m³ STEL 1 mg/m³ TWA: 5 mg/m³ TWA: 0.5 mg/m³	-	-	-	-
Cobalt 7440-48-4	Skin	Skin TWA: 0.05 mg/m³	STEL: 0.2 mg/m³ TWA: 0.02 mg/m³	TWA: 0.02 mg/m³ STEL: 0.06 mg/m³	TWA: 0.1 mg/m³

Derived No Effect Level (DNEL) No DNELs are available for this product as a whole

Predicted No Effect Concentration No PNECs are available for this product as a whole.

(PNEC)

8.2. Exposure controls

Engineering Controls Avoid generation of uncontrolled particles.

Personal protective equipment

Eye/face protection When airborne particles may be present, appropriate eye protection is recommended. For example, tight-fitting goggles, foam-lined safety glasses or other protective equipment that shield the eyes from particles.

Skin and body protection Fire/flame resistant/retardant clothing may be appropriate during hot work with the product. Cut-resistant gloves and/or protective clothing may be appropriate when sharp surfaces are present.

Respiratory protection When particulates/fumes/gases are generated and if exposure limits are exceeded or irritation is experienced, proper approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminate concentrations. Respiratory protection must be provided in accordance with current local regulations.

Environmental exposure controls Section 6: ACCIDENTAL RELEASE MEASURES.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state	Solid		
Appearance	Various massive product forms	**Odour**	Odourless
Colour	metallic, grey or Silver	**Odour threshold**	Not applicable

Property	**Values**	**Remarks • Method**
pH	-	
Melting point/freezing point	1430-1540 °C / 2600-2800 °F	
Boiling point / boiling range	-	
Flash point	-	
Evaporation rate	-	Not applicable
Flammability (solid, gas)	-	Product not flammable in the form as distributed, flammable as finely divided particles or pieces resulting from processing of this product
Flammability Limit in Air		
Upper flammability limit:		-
Lower flammability limit		-
Vapour pressure	-	Not applicable
Vapour density	-	Not applicable
Specific Gravity	7-9	
Water solubility	Insoluble	
Solubility(ies)		Not applicable
Partition coefficient	-	Not applicable
Autoignition temperature	-	Not applicable
Decomposition temperature	-	Not applicable
Kinematic viscosity	-	Not applicable
Dynamic viscosity	-	Not applicable
Explosive properties	Not applicable	
Oxidising properties	Not applicable	

9.2. Other information

Softening point	-
Molecular weight	-
VOC Content (%)	Not applicable
Density	-
Bulk density	-

Section 10: STABILITY AND REACTIVITY

10.1. Reactivity

Not applicable .

10.2. Chemical stability

Stable under normal conditions.

Explosion data
Sensitivity to Mechanical Impact None.
Sensitivity to Static Discharge None.

10.3. Possibility of hazardous reactions

Hazardous polymerisation
Hazardous polymerisation does not occur.

Possibility of Hazardous Reactions
None under normal processing.

10.4. Conditions to avoid

Dust formation and dust accumulation.

10.5. Incompatible materials

Dissolves in hydrofluoric acid. Ignites in the presence of fluorine. When heated above 200°C, reacts exothermically with the following: Chlorine, bromine, halocarbons, carbon tetrachloride, carbon tetrafluoride, and freon.

10.6. Hazardous decomposition products

When product is subjected to welding, burning, melting, sawing, brazing, grinding, buffing, polishing, or other similar heat-generating processes, the following potentially hazardous airborne particles and/or fumes may be generated:: Titanium dioxide, an IARC Group 2B carcinogen. Hexavalent Chromium (Chromium VI) may cause lung, nasal, and/or sinus cancer. Vanadium pentoxide (V2O5) affects eyes, skin, respiratory system. Soluble molybdenum compounds such as molybdenum trioxide may cause lung irritation.

Section 11: TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Product Information

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Inhalation Not an expected route of exposure for product in massive form.
Eye contact Not an expected route of exposure for product in massive form.
Skin Contact Nickel or Cobalt containing alloys may cause sensitisation by skin contact.
Ingestion Not an expected route of exposure for product in massive form.

Unknown Acute Toxicity

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Iron	98,600 mg/kg bw	-	> 0.25 mg/L
Nickel	> 9000 mg/kg bw	-	> 10.2 mg/L
Chromium	> 3400 mg/kg bw	-	> 5.41 mg/L
Manganese	>2000 mg/kg bw	-	>5.14 mg/L
Molybdenum	> 2000 mg/kg bw	> 2000 mg/kg bw	> 5.10 mg/L
Silicon	> 5000 mg/kg bw	> 5000 mg/kg bw	> 2.08 mg/L
Copper	481 mg/kg bw	>2000 mg/kg bw	>5.11 mg/L
Aluminium	15,900 mg/kg bw	-	> 1 mg/L
Tungsten	> 2000 mg/kg bw	> 2000 mg/kg bw	> 5.4 mg/L
Titanium	> 5000 mg/kg bw	-	-
Boron	> 2000 mg/kg bw	-	> 5.08 mg/L
Vanadium	> 2000 mg/kg bw	-	-
Tantalum	> 2000 mg/kg bw	> 2000 mg/kg bw	> 5.18 mg/L

Niobium	> 10,000 mg/kg bw	> 2000 mg/kg bw	-
Cobalt	550 mg/kg bw	>2000 mg/kg bw	<0.05 mg/L

Information on toxicological effects

Symptoms Nickel or Cobalt containing alloys may cause sensitisation by skin contact.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Acute toxicity Product not classified.

Skin corrosion/irritation Product not classified.

Serious eye damage/eye irritation Product not classified.

Sensitisation Nickel or Cobalt containing alloys may cause sensitisation by skin contact. Cobalt-containing alloys may cause sensitization by inhalation.

Germ cell mutagenicity Product not classified.

Carcinogenicity May cause cancer by inhalation.

Chemical Name	ACGIH	IARC	NTP	OSHA
Nickel 7440-02-0		Group 1 Group 2B	Known Reasonably Anticipated	X
Chromium 7440-47-3		Group 3		
Cobalt 7440-48-4	A3	Group 2A Group 2B	Known	X

Reproductive toxicity Product not classified.

STOT - single exposure Product not classified.

STOT - repeated exposure Causes disorder and damage to the: Respiratory System.

Aspiration hazard Product not classified.

Section 12: ECOLOGICAL INFORMATION

12.1. Toxicity

This product as shipped is not classified for aquatic toxicity

Chemical Name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Iron	-	The 96 h LC50 of 50% iron oxide black in water to Danio rerio was greater than 10,000 mg/L.	The 3 h EC50 of iron oxide for activated sludge was greater than 10,000 mg/L.	The 48 h EC50 of iron oxide to Daphnia magna was greater than 100 mg/L.
Nickel	NOEC/EC10 values range from 12.3 µg/l for Scenedesmus accuminatus to 425 µg/l for Pseudokirchneriella subcapitata.	The 96h LC50s values range from 0.4 mg Ni/L for Pimephales promelas to 320 mg Ni/L for Brachydanio rerio.	The 30 min EC50 of nickel for activated sludge was 33 mg Ni/L.	The 48h LC50s values range from 0.013 mg Ni/L for Ceriodaphnia dubia to 4970 mg Ni/L for Daphnia magna.
Chromium	-	-	-	-
Manganese	The 72 h EC50 of manganese to Desmodesmus subspicatus was 2.8 mg of Mn/L.	The 96 h LC50 of manganese to Oncorhynchus mykiss was greater than 3.6 mg of Mn/L	The 3 h EC50 of manganese for activated sludge was greater than 1000 mg/L.	The 48 h EC50 of manganese to Daphnia magna was greater than 1.6 mg/L.
Molybdenum	The 72 h EC50 of sodium molybdate dihydrate to	The 96 h LC50 of sodium molybdate dihydrate to	The 3 h EC50 of molybdenum trioxide for	The 48 h LC50 of sodium molybdate dihydrate to

	Pseudokirchneriella subcapitata was 362.9 mg of Mo/L.	Pimephales promelas was 644.2 mg/L	activated sludge was 820 mg/L.	Ceriodaphnia dubia was 1,015 mg/L. The 48 h LC50 of sodium molybdate dihydrate to Daphnia magna was greater than 1,727.8 mg/L.
Silicon	The 72 h EC50 of sodium metasilicate pentahydrate to Pseudokirchnerella subcapitata was greater than 250 mg/L.	-	-	-
Copper	The 72 h EC50 values of copper chloride to Pseudokirchneriella subcapitata ranged between 30 µg/L (pH 7.02, hardness 250 mg/L CaCO3, DOC 1.95 mg/L) and 824 µg/L (pH 6.22, hardness 100 mg/L CaCO3, DOC 15.8 mg/L).	The 96-hr LC50 for Pimephales promelas exposed to Copper sulfate ranged from 256.2 to 38.4 ug/L with water hardness increasing from 45 to 255.7 mg/L.	The 24 h NOEC of copper chloride for activated sludge ranged from 0.32 to 0.64 mg of Cu/L.	The 48 h LC50 values for Daphnia magna exposed to copper in natural water ranged between 33.8 µg/L (pH 6.1, hardness 12.4 mg/L CaCO3, DOC 2.34 mg/L) and 792 µg/L (pH 7.35, hardness 139.7 mg/L CaCO3, DOC 22.8 mg/L).
Aluminium	The 96-h EC50 values for reduction of biomass of Pseudokirchneriella subcapitata in AAP-Medium at pH 6, 7, and 8 were estimated as 20.1, 5.4, and 150.6 µg/L, respectively, for dissolved Al.	The 96 h LC50 of aluminum to Oncorhynchus mykiss was 7.4 mg of Al/L at pH 6.5 and 14.6 mg of Al/L at pH 7.5	-	The 48-hr LC50 for Ceriodaphnia dubia exposed to Aluminium chloride increased from 0.72 to greater than 99.6 mg/L with water hardness increasing from 25 to 200 mg/L.
Tungsten	The 72 h EC50 of sodium tungstate to Pseudokirchnerella subcapitata was 31.0 mg of W/L.	The 96 h LC50 of sodium tungstate to Danio rerio was greater than 106 mg of W/L.	The 30 min EC50 of sodium tungstate for activated sludge were greater than 1000 mg/L.	The 48 h EC50 of sodium tungstate to Daphnia magna was greater than 96 mg of W/L.
Titanium	The 72 h EC50 of titanium dioxide to Pseudokirchnerella subcapitata was 61 mg of TiO2/L.	The 96 h LC50 of titanium dioxide to Cyprinodon variegatus was greater than 10,000 mg of TiO2/L. The 96 h LC50 of titanium dioxide to Pimephales promelas was greater than 1,000 mg of TiO2/L .	The 3 h EC50 of titanium dioxide for activated sludge were greater than 1000 mg/L.	The 48 h EC50 of titanium dioxide to Daphnia Magna was greater than 1000 mg of TiO2/L.
Boron	The 72-h EC50 value for reduction of biomass of Pseudokirchneriella subcapitata exposed to Boric acid at pH 7.5 to 8.3 was 40.2 mg/L.	The 96-hr LC50 for Pimephales promelas exposed to Boric acid (82%)/borax (18%) mixture was 79.7 mg/L with water hardness of 91 mg/L and water pH of 8.0.	The 3 h NOEC of boric acid for activated sludge ranged from 17.5 to 20 mg/L.	The 48-hr LC50 for Ceriodaphnia dubia exposed to Boric acid/borax mixture ranged from 91 to 165 mg/L with pH ranging from 6.7 to 8.4.
Vanadium	The 72 h EC50 of vanadium pentoxide to Desmodesmus subspicatus was 2,907 ug of V/L.	The 96 h LC50 of vanadium pentoxide to Pimephales promelas was 1,850 ug of V/L .	The 3 h EC50 of sodium metavanadate for activated sludge was greater than 100 mg/L.	The 48 h EC50 of sodium vanadate to Daphnia magna was 2,661 ug of V/L.
Tantalum	-	-	-	-
Niobium	-	-	-	-
Cobalt	The 72 h EC50 of cobalt dichloride to Pseudokirchneriella subcapitata was 144 ug of Co/L.	The 96h LC50 of cobalt dichloride ranged from 1.5 mg Co/L for Oncorhynchus mykiss to 85 mg Co/L for Danio rerio.	The 3 h EC50 of cobalt dichloride for activated sludge was 120 mg of Co/L.	The 48 h LC50 of cobalt dichloride ranged from 0.61 mg Co/L for Ceriodaphnia dubia tested in soft, DOM-free water to >1800mg Co/L for Tubifex tubifex in very hard water.

12.2. Persistence and degradability

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12.3. Bioaccumulative potential

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12.4. Mobility in soil

12.5. Results of PBT and vPvB assessment

The PBT and vPvB criteria do not apply to inorganic substances.

12.6. Other adverse effects

This product as shipped is not classified for environmental endpoints. However, when subjected to sawing or grinding, particles may be generated that are classified for aquatic chronic toxicity

Section 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste from residues/unused products	Disposal should be in accordance with applicable regional, national and local laws and regulations.
Contaminated packaging	None anticipated.

Section 14: TRANSPORT INFORMATION

IMDG

14.1 UN/ID no	Not regulated
14.2 Proper shipping name	Not regulated
14.3 Hazard Class	Not regulated
14.4 Packing Group	Not regulated
14.5 Marine pollutant	Not applicable
14.6 Special Provisions	None
14.7 Transport in bulk according to Annex II of MARPOL and the IBC Code	Not applicable

RID

14.1 UN/ID no	Not regulated
14.2 Proper shipping name	Not regulated
14.3 Hazard Class	Not regulated
14.4 Packing Group	Not regulated
14.5 Environmental hazard	Not applicable
14.6 Special Provisions	None

ADR

14.1 UN/ID no	Not regulated
14.2 Proper shipping name	Not regulated
14.3 Hazard Class	Not regulated
14.4 Packing Group	Not regulated
14.5 Environmental hazard	Not applicable
14.6 Special Provisions	None

ICAO (air)

14.1 UN/ID no	Not regulated
14.2 Proper shipping name	Not regulated
14.3 Hazard Class	Not regulated
14.4 Packing Group	Not applicable
14.5 Environmental hazard	Not applicable
14.6 Special Provisions	None

IATA

14.1 UN/ID no	Not regulated
14.2 Proper shipping name	Not regulated
14.3 Hazard Class	Not regulated
14.4 Packing Group	Not regulated
Description	Not applicable
14.5 Environmental hazard	Not applicable
14.6 Special Provisions	None

Section 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Chemical Name	French RG number	Title
Iron 7439-89-6	RG 44,RG 44bis,RG 94	-
Nickel 7440-02-0	RG 37ter	-
Chromium 7440-47-3	RG 10	-
Manganese 7439-96-5	-	-
Molybdenum 7439-98-7	-	-
Silicon 7440-21-3	-	-
Copper 7440-50-8	-	-
Aluminium 7429-90-5	RG 32 RG 16,RG 16bis	-
Tungsten 7440-33-7	-	-
Titanium 7440-32-6	-	-
Boron 7440-42-8	-	-
Vanadium 7440-62-2	RG 66	-
Tantalum 7440-25-7	-	-
Niobium 7440-03-1	-	-
Cobalt 7440-48-4	RG 65,RG 70,RG 70bis,RG 70ter	-

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Authorisations and/or restrictions on use:
This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV). This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII).

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Not Listed
AICS	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

15.2. Chemical safety assessment

No chemical safety assessment has been performed for this product.

Section 16: OTHER INFORMATION

Issue Date	28-May-2015
Revision Date	04-Sep-2018
Revision Note	Updated Section(s): 2, 3, 4, 5, 9, 11, 12, 15.

This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006

Note:
The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet

Additional information available from: Safety data sheets and labels available at ATImetals.com