



# SAFETY DATA SHEET

Issue Date 28-May-2015

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Version I

## Section 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

### 1.1. Product identifier

**Product Code** PM013  
*Product Name* Iron Alloy Powder

**Synonyms** Iron Alloy Powder: 304, Bor07, 316, 330, 422, VIMCRU 20, 15Cr-5Ni, 17Cr-4Ni, Fe-3B-5.6Si, Fe-8Si-6Nb-1.5Cu, 800H (Fe-21Cr-32.5Ni-0.4Al-0.4Ti), AMS355 (Fe-15.5Cr-4.5Ni-2.87Mo), Fe-18Cr-10Ni-0.7Ti, Fe-12Cr-9.65Ni-0.65Mo-0.2Ti, Fe-14.25Cr-5.45Ni-0.9Mo-0.85W-0.2V, Fe-25Cr-25Mn-25Ni

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

**Recommended Use** Iron alloy product manufacture

**Uses advised against**

### 1.3. Details of the supplier of the safety data sheet

**Manufacturer**  
ATI, 1000 Six PPG Place, Pittsburgh, PA 15222 USA

### 1.4. Emergency telephone number

**Emergency Telephone** Chemtrec: +1-703-741-5970

## Section 2: HAZARDS IDENTIFICATION

### 2.1. Classification of the substance or mixture

*Regulation (EC) No 1272/2008*

Skin sensitisation	Category 1
Carcinogenicity	Category 2
Specific target organ toxicity — repeated exposure	Category 1
Chronic aquatic toxicity	Category 3

### 2.2. Label elements

#### Emergency Overview

**Danger**

#### Hazard statements

May cause an allergic skin reaction  
Suspected of causing cancer  
Causes damage to the respiratory tract through prolonged or repeated exposure if inhaled  
Harmful to aquatic life with long lasting effects

**Appearance** Powder**Physical state** Solid**Odour** Odourless**Precautionary Statements - Prevention**

Do not handle until all safety precautions have been read and understood  
 Use personal protective equipment as required  
 Wear protective gloves  
 Avoid breathing dust/fume  
 Avoid release to the environment  
 Contaminated work clothing should not be allowed out of the workplace  
 IF ON SKIN: Wash with plenty of soap and water

**Precautionary Statements - Response**

Wash contaminated clothing before reuse  
 If skin irritation or rash occurs: Get medical advice/attention

**Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant

**2.3 Hazards not otherwise classified (HNOC)**

Not applicable

**Other Information**

When product is subjected to welding, burning, melting, sawing, brazing, grinding, buffing, polishing, or other similar heat-generating processes, the following potentially hazardous airborne particles and/or fumes may be generated:

Titanium dioxide, an IARC Group 2B carcinogen.

Hexavalent Chromium (Chromium VI) may cause lung, nasal, and/or sinus cancer.

Vanadium pentoxide (V<sub>2</sub>O<sub>5</sub>) affects eyes, skin, respiratory system.

Zinc, copper, magnesium, or cadmium fumes may cause metal fume fever.

Soluble molybdenum compounds such as molybdenum trioxide may cause lung irritation.

## Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

**3.1 Substances****Synonyms**

Iron Alloy Powder: 304, Bor07, 316, 330, 422, VIMCRU 20, 15Cr-5Ni, 17Cr-4Ni, Fe-3B-5.6Si, Fe-8Si-6Nb-1.5Cu, 800H (Fe-21Cr-32.5Ni-0.4Al-0.4Ti), AMS355 (Fe-15.5Cr-4.5Ni-2.87Mo), Fe-18Cr-10Ni-0.7Ti, Fe-12Cr-9.65Ni-0.65Mo-0.2Ti, Fe-14.25Cr-5.45Ni-0.9Mo-0.85W-0.2V, Fe-25Cr-25Mn-25Ni.

Chemical Name	EC No	CAS No	Weight-%
Iron	231-096-4	7439-89-6	50 - 80
Nickel	231-111-4	7440-02-0	0 - 42
Chromium	231-157-5	7440-47-3	0 - 40
Manganese	231-105-1	7439-96-5	0 - 30
Vanadium	231-171-1	7440-62-2	0 - 15
Silicon	231-130-8	7440-21-3	0 - 12
Molybdenum	231-107-2	7439-98-7	0 - 11
Aluminium	231-072-3	7429-90-5	0 - 10
Tungsten	231-143-9	7440-33-7	0 - 8
Niobium	231-113-5	7440-03-1	0 - 8
Boron	231-151-2	7440-42-8	0 - 6
Copper	231-159-6	7440-50-8	0 - 5

Titanium	231-142-3	7440-32-6	0 - 3
Carbon	231-153-3	7440-44-0	0 - 1.6

## Section 4: FIRST AID MEASURES

### 4.1. Description of first aid measures

<b>Inhalation</b>	If excessive amounts of smoke, fume, or particulate are inhaled during processing, remove to fresh air and consult a qualified health professional.
<b>Skin Contact</b>	In the case of skin irritation or allergic reactions see a doctor. Wash off immediately with soap and plenty of water.
<b>Eye contact</b>	In the case of particles coming in contact with eyes during processing, treat as with any foreign object.
<b>Ingestion</b>	IF SWALLOWED. Call a POISON CENTER or doctor/physician if you feel unwell.

### 4.2. Most important symptoms and effects, both acute and delayed

<b>Symptoms</b>	May cause allergic skin reaction.
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### 4.3. Indication of any immediate medical attention and special treatment needed

<b>Note to doctors</b>	Treat symptomatically.
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## Section 5: FIREFIGHTING MEASURES

### 5.1. Extinguishing media

#### **Suitable extinguishing media**

Product not flammable in the form as distributed, flammable as finely divided particles or pieces resulting from processing of this product. Isolate large fires and allow to burn out. Smother small fires with salt (NaCl) or class D dry powder fire extinguisher.

#### **Unsuitable extinguishing media**

Do not spray water on burning metal as an explosion may occur. This explosive characteristic is caused by the hydrogen and steam generated by the reaction of water with the burning material

### 5.2. Special hazards arising from the substance or mixture

Intense heat. Very fine, high surface area material resulting from grinding, buffing, polishing, or similar processes of this product may ignite spontaneously at room temperature. **WARNING:** Fine particles of this product may form combustible dust-air mixtures. Keep particles away from all ignition sources including heat, sparks, and flame. Prevent dust accumulations to minimise combustible dust hazard

**Hazardous combustion products** Titanium dioxide, an IARC Group 2B carcinogen. Hexavalent Chromium (Chromium VI) may cause lung, nasal, and/or sinus cancer. Vanadium pentoxide (V<sub>2</sub>O<sub>5</sub>) affects eyes, skin, respiratory system. Zinc, copper, magnesium, or cadmium fumes may cause metal fume fever. Soluble molybdenum compounds such as molybdenum trioxide may cause lung irritation.

### 5.3. Advice for firefighters

Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear.

## Section 6: ACCIDENTAL RELEASE MEASURES

### 6.1. Personal precautions, protective equipment and emergency procedures

**Personal precautions**

Use personal protective equipment as required.

#### For emergency responders

Use personal protective equipment as required. Follow Emergency Response Guidebook, Guide No. 171, EXCEPT for FIRE follow Emergency Response Guidebook, Guide No. 170.

#### 6.2. Environmental precautions

Collect spillage to prevent release to the environment.

#### 6.3. Methods and material for containment and cleaning up

**Methods for containment** Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up** Sweep or shovel material into dry containers. Avoid creating uncontrolled dust.

#### 6.4. Reference to other sections

See Section 12: ECOLOGICAL INFORMATION.

## Section 7: HANDLING AND STORAGE

#### 7.1. Precautions for safe handling

##### Advice on safe handling

Very fine, high surface area material resulting from grinding, buffing, polishing, or similar processes of this product may ignite spontaneously at room temperature. WARNING: Fine particles of this product may form combustible dust-air mixtures. Keep particles away from all ignition sources including heat, sparks, and flame. Prevent dust accumulations to minimise combustible dust hazard.

##### General Hygiene Considerations

Handle in accordance with good industrial hygiene and safety practice.

#### 7.2. Conditions for safe storage, including any incompatibilities

##### Storage Conditions

Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity).

##### Incompatible materials

Dissolves in hydrofluoric acid. Ignites in the presence of fluorine. When heated above 200°C, reacts exothermically with the following: Chlorine, bromine, halocarbons, carbon tetrachloride, carbon tetrafluoride, and freon.

#### 7.3. Specific end use(s)

##### Risk Management Methods (RMM)

The information required is contained in this Safety Data Sheet.

## Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

#### 8.1. Control parameters

Chemical Name	European Union	United Kingdom	France	Spain	Germany
Iron 7439-89-6	-	-	-	-	-
Nickel 7440-02-0	-	STEL: 1.5 mg/m <sup>3</sup> TWA: 0.5 mg/m <sup>3</sup>	TWA: 1 mg/m <sup>3</sup>	TWA: 1 mg/m <sup>3</sup>	Skin
Chromium 7440-47-3	TWA: 2 mg/m <sup>3</sup>	STEL: 1.5 mg/m <sup>3</sup> TWA: 0.5 mg/m <sup>3</sup>	TWA: 2 mg/m <sup>3</sup>	TWA: 2 mg/m <sup>3</sup>	TWA: 2 mg/m <sup>3</sup>
Manganese 7439-96-5	-	STEL: 1.5 mg/m <sup>3</sup> TWA: 0.5 mg/m <sup>3</sup>	TWA: 1 mg/m <sup>3</sup>	TWA: 0.2 mg/m <sup>3</sup>	TWA: 0.2 mg/m <sup>3</sup> TWA: 0.02 mg/m <sup>3</sup> Ceiling / Peak: 1.6 mg/m <sup>3</sup> Ceiling / Peak: 0.16

					mg/m <sup>3</sup> TWA: 0.5 mg/m <sup>3</sup> Skin
Vanadium 7440-62-2	-	-	-	-	-
Silicon 7440-21-3	-	STEL: 30 ppm STEL: 12 mg/m <sup>3</sup> TWA: 10 mg/m <sup>3</sup> TWA: 4 mg/m <sup>3</sup>	TWA: 10 mg/m <sup>3</sup>	-	-
Molybdenum 7439-98-7	-	-	-	TWA: 10 mg/m <sup>3</sup> TWA: 3 mg/m <sup>3</sup>	-
Aluminium 7429-90-5	-	STEL: 30 mg/m <sup>3</sup> STEL: 12 mg/m <sup>3</sup> TWA: 10 mg/m <sup>3</sup> TWA: 4 mg/m <sup>3</sup>	TWA: 10 mg/m <sup>3</sup> TWA: 5 mg/m <sup>3</sup>	TWA: 10 mg/m <sup>3</sup> TWA: 5 mg/m <sup>3</sup>	TWA: 4 mg/m <sup>3</sup> TWA: 1.5 mg/m <sup>3</sup>
Tungsten 7440-33-7	-	STEL: 10 mg/m <sup>3</sup> TWA: 5 mg/m <sup>3</sup>	-	STEL: 10 mg/m <sup>3</sup> TWA: 5 mg/m <sup>3</sup>	-
Niobium 7440-03-1	-	-	-	-	-
Boron 7440-42-8	-	-	-	-	-
Copper 7440-50-8	-	STEL: 0.6 mg/m <sup>3</sup> STEL: 2 mg/m <sup>3</sup> TWA: 0.2 mg/m <sup>3</sup> TWA: 1 mg/m <sup>3</sup>	TWA: 0.2 mg/m <sup>3</sup> TWA: 1 mg/m <sup>3</sup> STEL: 2 mg/m <sup>3</sup>	TWA: 0.2 mg/m <sup>3</sup> TWA: 1 mg/m <sup>3</sup>	TWA: 0.1 mg/m <sup>3</sup> Ceiling / Peak: 0.2 mg/m <sup>3</sup>
Titanium 7440-32-6	-	-	-	-	-
Carbon 7440-44-0	-	-	-	-	-
<b>Chemical Name</b>	<b>Italy</b>	<b>Portugal</b>	<b>Netherlands</b>	<b>Finland</b>	<b>Denmark</b>
Iron 7439-89-6	-	-	-	-	-
Nickel 7440-02-0	-	TWA: 1.5 mg/m <sup>3</sup>	-	TWA: 1 mg/m <sup>3</sup> TWA: 0.1 mg/m <sup>3</sup>	TWA: 0.05 mg/m <sup>3</sup>
Chromium 7440-47-3	TWA: 0.5 mg/m <sup>3</sup>	TWA: 0.5 mg/m <sup>3</sup>	TWA: 0.5 mg/m <sup>3</sup>	TWA: 0.5 mg/m <sup>3</sup>	TWA: 0.5 mg/m <sup>3</sup>
Manganese 7439-96-5	-	TWA: 0.2 mg/m <sup>3</sup>	-	TWA: 0.2 mg/m <sup>3</sup> TWA: 0.1 mg/m <sup>3</sup>	TWA: 0.2 mg/m <sup>3</sup> TWA: 0.1 mg/m <sup>3</sup>
Vanadium 7440-62-2	-	-	-	-	-
Silicon 7440-21-3	-	-	-	-	TWA: 10 mg/m <sup>3</sup>
Molybdenum 7439-98-7	-	TWA: 10 mg/m <sup>3</sup> TWA: 3 mg/m <sup>3</sup>	-	TWA: 0.5 mg/m <sup>3</sup>	-
Aluminium 7429-90-5	-	TWA: 10 mg/m <sup>3</sup> TWA: 5 mg/m <sup>3</sup>	TWA: 0.05 mg/m <sup>3</sup>	TWA: 1.5 mg/m <sup>3</sup>	TWA: 5 mg/m <sup>3</sup> TWA: 2 mg/m <sup>3</sup>
Tungsten 7440-33-7	-	STEL: 10 mg/m <sup>3</sup> TWA: 5 mg/m <sup>3</sup>	-	TWA: 5 mg/m <sup>3</sup>	TWA: 5 mg/m <sup>3</sup>
Niobium 7440-03-1	-	-	-	-	TWA: 5 mg/m <sup>3</sup> TWA: 0.5 mg/m <sup>3</sup>
Boron 7440-42-8	-	-	-	-	-
Copper 7440-50-8	-	TWA: 0.2 mg/m <sup>3</sup> TWA: 1 mg/m <sup>3</sup>	TWA: 0.1 mg/m <sup>3</sup>	TWA: 1 mg/m <sup>3</sup> TWA: 0.1 mg/m <sup>3</sup>	TWA: 1.0 mg/m <sup>3</sup> TWA: 0.1 mg/m <sup>3</sup>
Titanium 7440-32-6	-	-	-	-	-
Carbon 7440-44-0	-	-	-	-	-
<b>Chemical Name</b>	<b>Austria</b>	<b>Switzerland</b>	<b>Poland</b>	<b>Norway</b>	<b>Ireland</b>
Iron 7439-89-6	-	-	-	-	-
Nickel 7440-02-0	-	TWA: 0.5 mg/m <sup>3</sup>	TWA: 0.25 mg/m <sup>3</sup>	TWA: 0.05 mg/m <sup>3</sup> STEL: 0.15 mg/m <sup>3</sup>	TWA: 0.5 mg/m <sup>3</sup>
Chromium 7440-47-3	TWA: 2 mg/m <sup>3</sup>	TWA: 0.5 mg/m <sup>3</sup>	TWA: 0.5 mg/m <sup>3</sup>	TWA: 0.5 mg/m <sup>3</sup> STEL: 1.5 mg/m <sup>3</sup>	TWA: 2 mg/m <sup>3</sup>
Manganese 7439-96-5	STEL 2 mg/m <sup>3</sup> TWA: 0.5 mg/m <sup>3</sup>	TWA: 0.5 mg/m <sup>3</sup>	TWA: 0.3 mg/m <sup>3</sup>	TWA: 1 mg/m <sup>3</sup> TWA: 0.1 mg/m <sup>3</sup> STEL: 3 ppm STEL: 0.3 mg/m <sup>3</sup>	TWA: 0.2 mg/m <sup>3</sup> STEL: 3 mg/m <sup>3</sup>

Vanadium 7440-62-2	STEL 1 mg/m <sup>3</sup> TWA: 0.5 mg/m <sup>3</sup>	-	-	TWA: 0.2 mg/m <sup>3</sup> Ceiling: 0.05 mg/m <sup>3</sup> STEL: 0.6 mg/m <sup>3</sup>	-
Silicon 7440-21-3	-	TWA: 3 mg/m <sup>3</sup>	-	TWA: 10 mg/m <sup>3</sup> STEL: 20 mg/m <sup>3</sup>	TWA: 10 mg/m <sup>3</sup> TWA: 4 mg/m <sup>3</sup>
Molybdenum 7439-98-7	STEL 20 mg/m <sup>3</sup> TWA: 10 mg/m <sup>3</sup>	TWA: 10 mg/m <sup>3</sup>	STEL: 10 mg/m <sup>3</sup> TWA: 4 mg/m <sup>3</sup>	-	TWA: 0.5 mg/m <sup>3</sup>
Aluminium 7429-90-5	STEL 20 mg/m <sup>3</sup> TWA: 10 mg/m <sup>3</sup>	TWA: 3 mg/m <sup>3</sup>	TWA: 2.5 mg/m <sup>3</sup> TWA: 1.2 mg/m <sup>3</sup>	TWA: 5 mg/m <sup>3</sup> STEL: 10 mg/m <sup>3</sup>	TWA: 1 mg/m <sup>3</sup> TWA: 5 mg/m <sup>3</sup>
Tungsten 7440-33-7	STEL 10 mg/m <sup>3</sup> TWA: 5 mg/m <sup>3</sup>	TWA: 5 mg/m <sup>3</sup>	TWA: 5 mg/m <sup>3</sup>	TWA: 5 mg/m <sup>3</sup> STEL: 10 mg/m <sup>3</sup>	TWA: 5 mg/m <sup>3</sup> STEL: 10 mg/m <sup>3</sup>
Niobium 7440-03-1	STEL 10 mg/m <sup>3</sup> STEL 1 mg/m <sup>3</sup> TWA: 5 mg/m <sup>3</sup> TWA: 0.5 mg/m <sup>3</sup>	-	-	-	-
Boron 7440-42-8	-	-	-	-	-
Copper 7440-50-8	STEL 4 mg/m <sup>3</sup> STEL 0.4 mg/m <sup>3</sup> TWA: 1 mg/m <sup>3</sup> TWA: 0.1 mg/m <sup>3</sup>	STEL: 0.2 mg/m <sup>3</sup> TWA: 0.1 mg/m <sup>3</sup>	TWA: 0.2 mg/m <sup>3</sup>	TWA: 0.1 mg/m <sup>3</sup> TWA: 1 mg/m <sup>3</sup> STEL: 0.3 mg/m <sup>3</sup> STEL: 3 mg/m <sup>3</sup>	TWA: 0.2 mg/m <sup>3</sup> TWA: 1 mg/m <sup>3</sup> STEL: 2 mg/m <sup>3</sup>
Titanium 7440-32-6	-	-	STEL: 30 mg/m <sup>3</sup> TWA: 10 mg/m <sup>3</sup>	-	-
Carbon 7440-44-0	-	-	-	-	-

**Derived No Effect Level (DNEL)** No DNELs are available for this product as a whole

**Predicted No Effect Concentration (PNEC)** No PNECs are available for this product as a whole.

## 8.2. Exposure controls

**Engineering Controls** Avoid generation of uncontrolled particles.

### Personal protective equipment

#### Eye/face protection

When airborne particles may be present, appropriate eye protection is recommended. For example, tight-fitting goggles, foam-lined safety glasses or other protective equipment that shield the eyes from particles.

#### Skin and body protection

Fire/flame resistant/retardant clothing may be appropriate during hot work with the product. Wear protective gloves.

#### Respiratory protection

When particulates/fumes/gases are generated and if exposure limits are exceeded or irritation is experienced, proper approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminate concentrations. Respiratory protection must be provided in accordance with current local regulations.

**Environmental exposure controls** Section 6: ACCIDENTAL RELEASE MEASURES.

## Section 9: PHYSICAL AND CHEMICAL PROPERTIES

### 9.1. Information on basic physical and chemical properties

<b>Physical state</b>	Solid	<b>Odour</b>	Odourless
<b>Appearance</b>	Powder	<b>Odour threshold</b>	Not applicable
<b>Colour</b>	metallic grey Silver		

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	-	
Melting point/freezing point	1320-1400 °C / 2400-2550 °F	
Boiling point / boiling range	-	
Flash point	-	
Evaporation rate	-	Not applicable
Flammability (solid, gas)	-	Product not flammable in the form as distributed, flammable as finely divided particles or pieces

<b>Flammability Limit in Air</b>		resulting from processing of this product
Upper flammability limit:	-	
Lower flammability limit	-	
<b>Vapour pressure</b>	-	Not applicable
<b>Vapour density</b>	-	Not applicable
<b>Specific Gravity</b>	8.0 - 8.5	
<b>Water solubility</b>	Insoluble	
<b>Solubility(ies)</b>		Not applicable
<b>Partition coefficient</b>	-	Not applicable
<b>Autoignition temperature</b>	-	Not applicable
<b>Decomposition temperature</b>	-	Not applicable
<b>Kinematic viscosity</b>	-	Not applicable
<b>Dynamic viscosity</b>	-	Not applicable
<b>Explosive properties</b>	Not applicable	
<b>Oxidising properties</b>	Not applicable	

**9.2. Other information**

<b>Softening point</b>	-
<b>Molecular weight</b>	-
<b>VOC Content (%)</b>	Not applicable
<b>Density</b>	-
<b>Bulk density</b>	-

**Section 10: STABILITY AND REACTIVITY****10.1. Reactivity**

Not applicable

**10.2. Chemical stability**

Stable under normal conditions.

Explosion data

Sensitivity to Mechanical Impact	None.
Sensitivity to Static Discharge	None.

**10.3. Possibility of hazardous reactions****Hazardous polymerisation**

Hazardous polymerisation does not occur.

**Possibility of Hazardous Reactions**

None under normal processing.

**10.4. Conditions to avoid**

Dust formation and dust accumulation.

**10.5. Incompatible materials**

Dissolves in hydrofluoric acid. Ignites in the presence of fluorine. When heated above 200°C, reacts exothermically with the following: Chlorine, bromine, halocarbons, carbon tetrachloride, carbon tetrafluoride, and freon.

**10.6. Hazardous decomposition products**

When product is subjected to welding, burning, melting, sawing, brazing, grinding, buffing, polishing, or other similar heat-generating processes, the following potentially hazardous airborne particles and/or fumes may be generated: Titanium dioxide, an IARC Group 2B carcinogen. Hexavalent Chromium (Chromium VI) may cause lung, nasal, and/or sinus cancer. Vanadium pentoxide (V<sub>2</sub>O<sub>5</sub>) affects eyes, skin, respiratory system. Soluble molybdenum compounds such as molybdenum trioxide may cause lung irritation.

## Section 11: TOXICOLOGICAL INFORMATION

### 11.1. Information on toxicological effects

#### Product Information

<b>Inhalation</b>	Suspected of causing cancer if inhaled. Causes damage to the respiratory tract through prolonged or repeated exposure if inhaled.
<b>Eye contact</b>	Product not classified.
<b>Skin Contact</b>	Nickel or Cobalt containing alloys may cause sensitisation by skin contact.
<b>Ingestion</b>	Product not classified.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Iron	98,600 mg/kg bw	-	> 0.25 mg/L
Nickel	> 9000 mg/kg bw	-	> 10.2 mg/L
Chromium	> 3400 mg/kg bw	-	> 5.41 mg/L
Manganese	>2000 mg/kg bw	-	>5.14 mg/L
Vanadium	> 2000 mg/kg bw	-	-
Silicon	> 5000 mg/kg bw	> 5000 mg/kg bw	> 2.08 mg/L
Molybdenum	> 2000 mg/kg bw	> 2000 mg/kg bw	> 5.10 mg/L
Aluminium	15,900 mg/kg bw	-	> 1 mg/L
Tungsten	> 2000 mg/kg bw	> 2000 mg/kg bw	> 5.4 mg/L
Niobium	> 10,000 mg/kg bw	> 2000 mg/kg bw	-
Boron	> 2000 mg/kg bw	-	> 5.08 mg/L
Copper	481 mg/kg bw	>2000 mg/kg bw	>5.11 mg/L
Titanium	> 5000 mg/kg bw	-	-
Carbon	> 2000 mg/kg bw	-	-

#### Information on toxicological effects

**Symptoms** Nickel or Cobalt containing alloys may cause sensitisation by skin contact.

#### Delayed and immediate effects as well as chronic effects from short and long-term exposure

**Acute toxicity** Product not classified.

**Skin corrosion/irritation** Product not classified.

**Serious eye damage/eye irritation** Product not classified.

**Sensitisation** Nickel or Cobalt containing alloys may cause sensitisation by skin contact.

**Germ cell mutagenicity** Product not classified.

**Carcinogenicity** May cause cancer by inhalation.

Chemical Name	ACGIH	IARC	NTP	OSHA
Nickel 7440-02-0		Group 1 Group 2B	Known Reasonably Anticipated	X
Chromium 7440-47-3		Group 3		

**Reproductive toxicity** Product not classified.

**STOT - single exposure** Product not classified.

**STOT - repeated exposure** Causes disorder and damage to the: Respiratory System.

**Aspiration hazard** Product not classified.

## Section 12: ECOLOGICAL INFORMATION



**12.1. Toxicity**

This product contains a chemical which is listed as a severe marine pollutant according to IMDG/IMO

This product as shipped is classified for aquatic chronic toxicity

Chemical Name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Iron	-	The 96 h LC50 of 50% iron oxide black in water to Danio rerio was greater than 10,000 mg/L.	The 3 h EC50 of iron oxide for activated sludge was greater than 10,000 mg/L.	The 48 h EC50 of iron oxide to Daphnia magna was greater than 100 mg/L.
Nickel	NOEC/EC10 values range from 12.3 µg/l for Scenedesmus acumminatus to 425 µg/l for Pseudokirchneriella subcapitata.	The 96h LC50s values range from 0.4 mg Ni/L for Pimephales promelas to 320 mg Ni/L for Brachydanio rerio.	The 30 min EC50 of nickel for activated sludge was 33 mg Ni/L.	The 48h LC50s values range from 0.013 mg Ni/L for Ceriodaphnia dubia to 4970 mg Ni/L for Daphnia magna.
Chromium	-	-	-	-
Manganese	The 72 h EC50 of manganese to Desmodesmus subspicatus was 2.8 mg of Mn/L.	The 96 h LC50 of manganese to Oncorhynchus mykiss was greater than 3.6 mg of Mn/L	The 3 h EC50 of manganese for activated sludge was greater than 1000 mg/L.	The 48 h EC50 of manganese to Daphnia magna was greater than 1.6 mg/L.
Vanadium	The 72 h EC50 of vanadium pentoxide to Desmodesmus subspicatus was 2,907 ug of V/L.	The 96 h LC50 of vanadium pentoxide to Pimephales promelas was 1,850 ug of V/L .	The 3 h EC50 of sodium metavanadate for activated sludge was greater than 100 mg/L.	The 48 h EC50 of sodium vanadate to Daphnia magna was 2,661 ug of V/L.
Silicon	The 72 h EC50 of sodium metasilicate pentahydrate to Pseudokirchnerella subcapitata was greater than 250 mg/L.	-	-	-
Molybdenum	The 72 h EC50 of sodium molybdate dihydrate to Pseudokirchneriella subcapitata was 362.9 mg of Mo/L.	The 96 h LC50 of sodium molybdate dihydrate to Pimephales promelas was 644.2 mg/L	The 3 h EC50 of molybdenum trioxide for activated sludge was 820 mg/L.	The 48 h LC50 of sodium molybdate dihydrate to Ceriodaphnia dubia was 1,015 mg/L. The 48 h LC50 of sodium molybdate dihydrate to Daphnia magna was greater than 1,727.8 mg/L.
Aluminium	The 96-h EC50 values for reduction of biomass of Pseudokirchneriella subcapitata in AAP-Medium at pH 6, 7, and 8 were estimated as 20.1, 5.4, and 150.6 µg/L, respectively, for dissolved Al.	The 96 h LC50 of aluminum to Oncorhynchus mykiss was 7.4 mg of Al/L at pH 6.5 and 14.6 mg of Al/L at pH 7.5	-	The 48-hr LC50 for Ceriodaphnia dubia exposed to Aluminium chloride increased from 0.72 to greater than 99.6 mg/L with water hardness increasing from 25 to 200 mg/L.
Tungsten	The 72 h EC50 of sodium tungstate to Pseudokirchnerella subcapitata was 31.0 mg of W/L.	The 96 h LC50 of sodium tungstate to Danio rerio was greater than 106 mg of W/L.	The 30 min EC50 of sodium tungstate for activated sludge were greater than 1000 mg/L.	The 48 h EC50 of sodium tungstate to Daphnia magna was greater than 96 mg of W/L.
Niobium	-	-	-	-
Boron	The 72-h EC50 value for reduction of biomass of Pseudokirchneriella subcapitata exposed to Boric acid at pH 7.5 to 8.3 was 40.2 mg/L.	The 96-hr LC50 for Pimephales promelas exposed to Boric acid (82%)/borax (18%) mixture was 79.7 mg/L with water hardness of 91 mg/L and water pH of 8.0.	The 3 h NOEC of boric acid for activated sludge ranged from 17.5 to 20 mg/L.	The 48-hr LC50 for Ceriodaphnia dubia exposed to Boric acid/borax mixture ranged from 91 to 165 mg/L with pH ranging from 6.7 to 8.4.
Copper	The 72 h EC50 values of copper chloride to Pseudokirchneriella subcapitata ranged between 30 µg/L (pH 7.02,	The 96-hr LC50 for Pimephales promelas exposed to Copper sulfate ranged from 256.2 to 38.4 ug/L with water hardness	The 24 h NOEC of copper chloride for activated sludge ranged from 0.32 to 0.64 mg of Cu/L.	The 48 h LC50 values for Daphnia magna exposed to copper in natural water ranged between 33.8 µg/L (pH 6.1, hardness 12.4

	hardness 250 mg/L CaCO <sub>3</sub> , DOC 1.95 mg/L) and 824 µg/L (pH 6.22, hardness 100 mg/L CaCO <sub>3</sub> , DOC 15.8 mg/L).	increasing from 45 to 255.7 mg/L.		mg/L CaCO <sub>3</sub> , DOC 2.34 mg/L) and 792 µg/L (pH 7.35, hardness 139.7 mg/L CaCO <sub>3</sub> , DOC 22.8 mg/L).
Titanium	The 72 h EC50 of titanium dioxide to <i>Pseudokirchnerella subcapitata</i> was 61 mg of TiO <sub>2</sub> /L.	The 96 h LC50 of titanium dioxide to <i>Cyprinodon variegatus</i> was greater than 10,000 mg of TiO <sub>2</sub> /L. The 96 h LC50 of titanium dioxide to <i>Pimephales promelas</i> was greater than 1,000 mg of TiO <sub>2</sub> /L.	The 3 h EC50 of titanium dioxide for activated sludge were greater than 1000 mg/L.	The 48 h EC50 of titanium dioxide to <i>Daphnia Magna</i> was greater than 1000 mg of TiO <sub>2</sub> /L.
Carbon	The 72 h EL50 of Carbon to <i>Pseudokirchnerella subcapitata</i> was greater than 100 mg/L.	The 96 h LL50 of Carbon in water to <i>Danio rerio</i> was greater than 100 mg/L.	The 3 h EC50 of Carbon for activated sludge was 1000 mg/L.	The 48 h EL50 of Carbon to <i>Daphnia magna</i> was greater than 100 mg/L.

**12.2. Persistence and degradability****12.3. Bioaccumulative potential****12.4. Mobility in soil****12.5. Results of PBT and vPvB assessment**

The PBT and vPvB criteria do not apply to inorganic substances.

**12.6. Other adverse effects**

## Section 13: DISPOSAL CONSIDERATIONS

**13.1. Waste treatment methods****Waste from residues/unused products**

Disposal should be in accordance with applicable regional, national and local laws and regulations.

**Contaminated packaging**

Disposal should be in accordance with applicable regional, national and local laws and regulations.

## Section 14: TRANSPORT INFORMATION

**Note:**

Regulated, if transported in bulk or by vessel

**IMDG****14.1 UN/ID no**

-

**14.2 Proper shipping name**

UN/ID No. 3077 Environmentally hazardous substance, solid, n.o.s. (nickel/copper alloy powder)

**14.3 Hazard Class**

9

**14.4 Packing Group**

III

**14.5 Marine pollutant**

This product contains a chemical which is listed as a severe marine pollutant according to IMDG/IMO

**14.6 Special Provisions**

8, 146, 335, A112, B54, B120, IB8, IP3, N20, N91, T1, TP33

**14.7 Transport in bulk according to Annex II of MARPOL and the IBC Code**

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**RID**

14.1 UN/ID no	Not regulated
14.2 Proper shipping name	Not regulated
14.3 Hazard Class	Not regulated
14.4 Packing Group	Not regulated
14.5 Environmental hazard	Not applicable
14.6 Special Provisions	None

**ADR**

14.1 UN/ID no	Not regulated
14.2 Proper shipping name	Not regulated
14.3 Hazard Class	Not regulated
14.4 Packing Group	Not regulated
14.5 Environmental hazard	Not applicable
14.6 Special Provisions	None

**ICAO (air)**

14.1 UN/ID no	Not regulated
14.2 Proper shipping name	Not regulated
14.3 Hazard Class	Not regulated
14.4 Packing Group	Not applicable
14.5 Environmental hazard	Not applicable
14.6 Special Provisions	None

**IATA**

14.1 UN/ID no	Not regulated
14.2 Proper shipping name	Not regulated
14.3 Hazard Class	Not regulated
14.4 Packing Group	Not regulated
Description	Not applicable
14.5 Environmental hazard	Not applicable
14.6 Special Provisions	None

## Section 15: REGULATORY INFORMATION

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Chemical Name	French RG number	Title
Iron 7439-89-6	RG 44, RG 44bis, RG 94	-
Nickel 7440-02-0	RG 37ter	-
Chromium 7440-47-3	RG 10	-
Manganese 7439-96-5	-	-
Vanadium 7440-62-2	RG 66	-
Silicon 7440-21-3	-	-
Molybdenum 7439-98-7	-	-
Aluminium 7429-90-5	RG 32 RG 16, RG 16bis	-
Tungsten 7440-33-7	-	-
Niobium 7440-03-1	-	-
Boron 7440-42-8	-	-
Copper 7440-50-8	-	-
Titanium 7440-32-6	-	-

Carbon 7440-44-0	-	-
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### European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

#### Authorisations and/or restrictions on use:

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV). This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII).

#### International Inventories

<b>DSL/NDSL</b>	Complies
<b>EINECS/ELINCS</b>	Complies
<b>ENCS</b>	Complies
<b>IECSC</b>	Complies
<b>KECL</b>	Complies
<b>PICCS</b>	Not Listed
<b>AICS</b>	Complies

#### Legend:

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory  
**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List  
**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances  
**ENCS** - Japan Existing and New Chemical Substances  
**IECSC** - China Inventory of Existing Chemical Substances  
**KECL** - Korean Existing and Evaluated Chemical Substances  
**PICCS** - Philippines Inventory of Chemicals and Chemical Substances  
**AICS** - Australian Inventory of Chemical Substances

### 15.2. Chemical safety assessment

No chemical safety assessment has been performed for this product.

## Section 16: OTHER INFORMATION

<b>Issue Date</b>	28-May-2015
<b>Revision Date</b>	17-Jul-2018
<b>Revision Note</b>	Updated Section(s): 1, 2, 3, 5, 7, 9, 10, 15.

**This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006**

#### Note:

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

#### End of Safety Data Sheet

**Additional information available from:** Safety data sheets and labels available at ATImetals.com