

Section 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product Code PM031
Product Name Nickel Braze Alloy

Synonyms Nickel Braze Alloy Powder, including but not limited to: Ni-Si-B-Fe
Contains Nickel

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Brazing

Uses advised against

1.3. Details of the supplier of the safety data sheet

Manufacturer
 ATI, 1000 Six PPG Place, Pittsburgh, PA 15222 USA

1.4. Emergency telephone number

Emergency Telephone Chemtrec: +1-703-741-5970

Section 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

Skin sensitisation	Category 1
Carcinogenicity	Category 2
Specific target organ toxicity — repeated exposure	Category 1
Chronic aquatic toxicity	Category 3

2.2. Label elements

Emergency Overview

Danger

Hazard statements

May cause an allergic skin reaction
 Suspected of causing cancer
 Causes damage to the respiratory tract through prolonged or repeated exposure if inhaled
 Harmful to aquatic life with long lasting effects



Appearance Powder**Physical state** Solid**Odour** Odourless**Precautionary Statements - Prevention**

Do not handle until all safety precautions have been read and understood

Use personal protective equipment as required

Wear protective gloves

Avoid breathing dust/fume

Avoid release to the environment

Wash contaminated clothing before reuse

If skin irritation or rash occurs: Get medical advice/attention

Contaminated clothing should not be allowed out of the workplace.

IF ON SKIN: Wash with plenty of soap and water

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

2.3 Hazards not otherwise classified (HNOC)

Not applicable

Other Information**Section 3: COMPOSITION/INFORMATION ON INGREDIENTS****3.1 Substances****Synonyms**

Nickel Braze Alloy Powder, including but not limited to: Ni-Si-B-Fe.

Chemical Name	EC No	CAS No	Weight-%
Nickel	231-111-4	7440-02-0	62 - 67
Silicon	231-130-8	7440-21-3	14 - 16
Iron	231-096-4	7439-89-6	9 - 11
Boron	231-151-2	7440-42-8	10 - 11

Section 4: FIRST AID MEASURES**4.1. Description of first aid measures****Inhalation**

If excessive amounts of smoke, fume, or particulate are inhaled during processing, remove to fresh air and consult a qualified health professional.

Skin Contact

In the case of skin allergic reactions see a doctor. Wash off immediately with soap and plenty of water.

Eye contact

In the case of particles coming in contact with eyes during processing, treat as with any foreign object.

Ingestion

IF SWALLOWED. Call a POISON CENTER or doctor/physician if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed**Symptoms**

May cause allergic skin reaction.

4.3. Indication of any immediate medical attention and special treatment needed**Note to doctors**

Treat symptomatically.

Section 5: FIREFIGHTING MEASURES

5.1. Extinguishing media

Suitable extinguishing media

Product not flammable in the form as distributed, flammable as finely divided particles or pieces resulting from processing of this product. Isolate large fires and allow to burn out. Smother small fires with salt (NaCl) or class D dry powder fire extinguisher.

Unsuitable extinguishing media

Do not spray water on burning metal as an explosion may occur. This explosive characteristic is caused by the hydrogen and steam generated by the reaction of water with the burning material

5.2. Special hazards arising from the substance or mixture

Intense heat WARNING: Fine particles of this product may form combustible dust-air mixtures. Keep particles away from all ignition sources including heat, sparks, and flame. Prevent dust accumulations to minimise combustible dust hazard

Hazardous combustion products Not applicable.

5.3. Advice for firefighters

Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear.

Section 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions

Use personal protective equipment as required.

For emergency responders

Use personal protective equipment as required. Follow Emergency Response Guidebook, Guide No. 171, EXCEPT for FIRE follow Emergency Response Guidebook, Guide No. 170.

6.2. Environmental precautions

Collect spillage to prevent release to the environment.

6.3. Methods and material for containment and cleaning up

Methods for containment

Prevent further leakage or spillage if safe to do so.

Methods for cleaning up

Sweep or shovel material into dry containers. Avoid creating uncontrolled dust.

6.4. Reference to other sections

See Section 12: ECOLOGICAL INFORMATION.

Section 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Advice on safe handling

WARNING: Fine particles resulting from grinding, buffing, polishing, or similar processes of this product may form combustible dust-air mixtures. Keep particles away from all ignition sources including heat, sparks, and flame. Prevent dust accumulations to minimise combustible dust hazard.

General Hygiene Considerations

Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions

Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity).

Incompatible materials

Dissolves in hydrofluoric acid.

7.3. Specific end use(s)

Risk Management Methods (RMM)

The information required is contained in this Safety Data Sheet.

Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Chemical Name	European Union	United Kingdom	France	Spain	Germany
Nickel 7440-02-0	-	STEL: 1.5 mg/m ³ TWA: 0.5 mg/m ³	TWA: 1 mg/m ³	TWA: 1 mg/m ³	Skin
Silicon 7440-21-3	-	STEL: 30 ppm STEL: 12 mg/m ³ TWA: 10 mg/m ³ TWA: 4 mg/m ³	TWA: 10 mg/m ³	-	-
Iron 7439-89-6	-	-	-	-	-
Boron 7440-42-8	-	-	-	-	-
Chemical Name	Italy	Portugal	Netherlands	Finland	Denmark
Nickel 7440-02-0	-	TWA: 1.5 mg/m ³	-	TWA: 1 mg/m ³ TWA: 0.1 mg/m ³	TWA: 0.05 mg/m ³
Silicon 7440-21-3	-	-	-	-	TWA: 10 mg/m ³
Iron 7439-89-6	-	-	-	-	-
Boron 7440-42-8	-	-	-	-	-
Chemical Name	Austria	Switzerland	Poland	Norway	Ireland
Nickel 7440-02-0	-	TWA: 0.5 mg/m ³	TWA: 0.25 mg/m ³	TWA: 0.05 mg/m ³ STEL: 0.15 mg/m ³	TWA: 0.5 mg/m ³
Silicon 7440-21-3	-	TWA: 3 mg/m ³	-	TWA: 10 mg/m ³ STEL: 20 mg/m ³	TWA: 10 mg/m ³ TWA: 4 mg/m ³
Iron 7439-89-6	-	-	-	-	-
Boron 7440-42-8	-	-	-	-	-

Derived No Effect Level (DNEL) No DNELs are available for this product as a whole

Predicted No Effect Concentration (PNEC) No PNECs are available for this product as a whole.

8.2. Exposure controls

Engineering Controls Avoid generation of uncontrolled particles.

Personal protective equipment

Eye/face protection

When airborne particles may be present, appropriate eye protection is recommended. For example, tight-fitting goggles, foam-lined safety glasses or other protective equipment that shield the eyes from particles.

Skin and body protection

Wear protective gloves. Fire/flame resistant/retardant clothing may be appropriate during hot work with the product.

Respiratory protection

When particulates/fumes/gases are generated and if exposure limits are exceeded or irritation is experienced, proper approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminate concentrations. Respiratory protection must be provided in accordance with current local regulations.

Environmental exposure controls Section 6: ACCIDENTAL RELEASE MEASURES.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state	Solid		
Appearance	Powder	Odour	Odourless
Colour	metallic grey or Silver	Odour threshold	Not applicable
<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>	
pH	-		
Melting point / freezing point	1400-1540 °C / 2560-2800 °F		
Boiling point / boiling range	-		
Flash point	-		
Evaporation rate	-	Not applicable	
Flammability (solid, gas)	-	Product not flammable in the form as distributed, flammable as finely divided particles or pieces resulting from processing of this product	
Flammability Limit in Air			
Upper flammability limit:		-	
Lower flammability limit		-	
Vapour pressure	-	Not applicable	
Vapour density	-	Not applicable	
Specific Gravity	8.0-8.5		
Water solubility	Insoluble		
Solubility(ies)			
Partition coefficient	-	Not applicable	
Autoignition temperature	-	Not applicable	
Decomposition temperature	-	Not applicable	
Kinematic viscosity	-	Not applicable	
Dynamic viscosity	-	Not applicable	
Explosive properties	Not applicable		
Oxidising properties	Not applicable		

9.2. Other information

Softening point	-
Molecular weight	-
VOC Content (%)	Not applicable
Density	-
Bulk density	-

Section 10: STABILITY AND REACTIVITY

10.1. Reactivity

Not applicable

10.2. Chemical stability

Stable under normal conditions.

Explosion data

Sensitivity to Mechanical Impact	None.
Sensitivity to Static Discharge	None.

10.3. Possibility of hazardous reactions

Hazardous polymerisation

Hazardous polymerisation does not occur.

Possibility of Hazardous Reactions

None under normal processing.

10.4. Conditions to avoid

Dust formation and dust accumulation.

10.5. Incompatible materials

Dissolves in hydrofluoric acid.

10.6. Hazardous decomposition products

Not applicable.

Section 11: TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Product Information

Inhalation	Suspected of causing cancer if inhaled. Causes damage to the respiratory tract through prolonged or repeated exposure if inhaled.
Eye contact	Product not classified.
Skin Contact	May cause sensitisation by skin contact.
Ingestion	Product not classified.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Nickel	> 9000 mg/kg bw	-	> 10.2 mg/L
Silicon	> 5000 mg/kg bw	> 5000 mg/kg bw	> 2.08 mg/L
Iron	98,600 mg/kg bw	-	> 0.25 mg/L
Boron	> 2000 mg/kg bw	-	> 5.08 mg/L

Information on toxicological effects

Symptoms May cause sensitisation by skin contact.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Acute toxicity	Product not classified.
Skin corrosion/irritation	Product not classified.
Serious eye damage/eye irritation	Product not classified.
Sensitisation	May cause sensitisation by skin contact.
Germ cell mutagenicity	Product not classified.
Carcinogenicity	May cause cancer by inhalation.

Chemical Name	ACGIH	IARC	NTP	OSHA
Nickel 7440-02-0		Group 1 Group 2B	Known Reasonably Anticipated	X

Reproductive toxicity	Product not classified.
STOT - single exposure	Product not classified.
STOT - repeated exposure	Causes disorder and damage to the: Respiratory System.
Aspiration hazard	Product not classified.

Section 12: ECOLOGICAL INFORMATION

12.1. Toxicity

This product as shipped is classified for aquatic chronic toxicity

Chemical Name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Nickel	NOEC/EC10 values range from 12.3 µg/l for <i>Scenedesmus accuminatus</i> to 425 µg/l for <i>Pseudokirchneriella subcapitata</i> .	The 96h LC50s values range from 0.4 mg Ni/L for <i>Pimephales promelas</i> to 320 mg Ni/L for <i>Brachydanio rerio</i> .	The 30 min EC50 of nickel for activated sludge was 33 mg Ni/L.	The 48h LC50s values range from 0.013 mg Ni/L for <i>Ceriodaphnia dubia</i> to 4970 mg Ni/L for <i>Daphnia magna</i> .
Silicon	The 72 h EC50 of sodium metasilicate pentahydrate to <i>Pseudokirchnerella subcapitata</i> was greater than 250 mg/L.	-	-	-
Iron	-	The 96 h LC50 of 50% iron oxide black in water to <i>Danio rerio</i> was greater than 10,000 mg/L.	The 3 h EC50 of iron oxide for activated sludge was greater than 10,000 mg/L.	The 48 h EC50 of iron oxide to <i>Daphnia magna</i> was greater than 100 mg/L.
Boron	The 72-h EC50 value for reduction of biomass of <i>Pseudokirchneriella subcapitata</i> exposed to Boric acid at pH 7.5 to 8.3 was 40.2 mg/L.	The 96-hr LC50 for <i>Pimephales promelas</i> exposed to Boric acid (82%)/borax (18%) mixture was 79.7 mg/L with water hardness of 91 mg/L and water pH of 8.0.	The 3 h NOEC of boric acid for activated sludge ranged from 17.5 to 20 mg/L.	The 48-hr LC50 for <i>Ceriodaphnia dubia</i> exposed to Boric acid/borax mixture ranged from 91 to 165 mg/L with pH ranging from 6.7 to 8.4.

12.2. Persistence and degradability

12.3. Bioaccumulative potential

12.4. Mobility in soil

12.5. Results of PBT and vPvB assessment

The PBT and vPvB criteria do not apply to inorganic substances.

12.6. Other adverse effects

Section 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste from residues/unused products

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Section 14: TRANSPORT INFORMATION

IMDG

14.1 UN/ID no

Not regulated

14.2 Proper shipping name	Not regulated
14.3 Hazard Class	Not regulated
14.4 Packing Group	Not regulated
14.5 Marine pollutant	Not applicable
14.6 Special Provisions	None
14.7 Transport in bulk according to Annex II of MARPOL and the IBC Code	Not applicable

RID

14.1 UN/ID no	Not regulated
14.2 Proper shipping name	Not regulated
14.3 Hazard Class	Not regulated
14.4 Packing Group	Not regulated
14.5 Environmental hazard	Not applicable
14.6 Special Provisions	None

ADR

14.1 UN/ID no	Not regulated
14.2 Proper shipping name	Not regulated
14.3 Hazard Class	Not regulated
14.4 Packing Group	Not regulated
14.5 Environmental hazard	Not applicable
14.6 Special Provisions	None

ICAO (air)

14.1 UN/ID no	Not regulated
14.2 Proper shipping name	Not regulated
14.3 Hazard Class	Not regulated
14.4 Packing Group	Not applicable
14.5 Environmental hazard	Not applicable
14.6 Special Provisions	None

IATA

14.1 UN/ID no	Not regulated
14.2 Proper shipping name	Not regulated
14.3 Hazard Class	Not regulated
14.4 Packing Group	Not regulated
Description	Not applicable
14.5 Environmental hazard	Not applicable
14.6 Special Provisions	None

Section 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Chemical Name	French RG number	Title
Nickel 7440-02-0	RG 37ter	-
Silicon 7440-21-3	-	-
Iron 7439-89-6	RG 44, RG 44bis, RG 94	-
Boron 7440-42-8	-	-

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Authorisations and/or restrictions on use:

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV). This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII).

International Inventories

DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

15.2. Chemical safety assessment

No chemical safety assessment has been performed for this product.

Section 16: OTHER INFORMATION

Issue Date	10-Jun-2019
Revision Date	16-Jul-2019
Revision Note	SDS sections updated, 1, 3.

This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006

Note:

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet

Additional information available from: Safety data sheets and labels available at ATImetals.com