



SAFETY DATA SHEET

Issue Date 01-Feb-2025

Revision Date 01-Feb-2025

Version 1

Section 1: PRODUCT AND COMPANY IDENTIFICATION

Product identifier

Product Name Zirconium Raffinate
Product Code SAC072

Other means of identification

UN/ID No. 1760
Synonyms Zirconium Raffinate

Registration Number(s)

Recommended use of the chemical and restrictions on use

Recommended Use Chemical intermediate

Uses advised against

Details of the supplier of the safety data sheet

Manufacturer

ATI Specialty Alloys & Components, 1600 Old Salem Rd NE, Albany, OR 97321 USA ATI SDS Manager: +1-412-225-4911

Emergency telephone number

Emergency Telephone Chemtrec +1 703-741-5970

Section 2: HAZARDS IDENTIFICATION

Classification of the substance or mixture

Corrosive to metals	Category 1
Skin corrosion/irritation	Category 1B
Serious eye damage/eye irritation	Category 1

Label elements

Emergency Overview

Signal word Danger

Hazard statements

H290 - May be corrosive to metals
H314 - Causes severe skin burns and eye damage
H318 - Causes serious eye damage



Appearance Liquid	Physical state Liquid	Odor Slightly acidic
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Precautionary Statements - Prevention

- Do not breathe gas/mist/vapor/spray
- Wear protective gloves/protective clothing/eye protection/face protection

Precautionary Statements - Response

• IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 IF ON SKIN (or hair): Rinse cautiously with water for several minutes. Remove/Take off immediately all contaminated clothing. • Rinse skin with water/shower

• IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing

IF SWALLOWED: Rinse mouth. DO NOT induce vomiting. • Immediately call a POISON CENTER or doctor/physician

• Wash contaminated clothing before reuse

• Absorb spillage to prevent material damage

Precautionary Statements - Storage

• Store in corrosion-resistant container

Precautionary Statements - Disposal

• Dispose of contents/container to an approved waste disposal plant

Other Information

Other hazards Harmful if swallowed

Hazards not otherwise classified (HNOC)

• Not applicable

Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

Synonyms

Zirconium Raffinate

Chemical Name	Weight-%	ENCS	ISHL No.	CAS No.
Water 7732-18-5	65 - 66	-	-	7732-18-5
Zirconium Dichloride Oxide 7699-43-6	21 - 22	X	-	7699-43-6
Ammonium Chloride 12125-02-9	9 - 10	X	-	12125-02-9
Hydrochloric Acid 7647-01-0	2 - 3	-	-	7647-01-0

Chemical Name	Poisonous and Deleterious Substances Control Law	
Water 7732-18-5	-	
Zirconium Dichloride Oxide 7699-43-6	-	
Ammonium Chloride 12125-02-9	-	
Hydrochloric Acid 7647-01-0	-	
Chemical Name	Class 1	Class 2
Water 7732-18-5	-	-
Zirconium Dichloride Oxide 7699-43-6	307	-
Ammonium Chloride 12125-02-9	-	-
Hydrochloric Acid 7647-01-0	-	-

Section 4: FIRST AID MEASURES

Inhalation

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a physician or poison control center immediately.

Skin Contact

Wash off immediately with plenty of water. Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.

Eye contact	Flush with water for 15 minutes. See a physician.
Ingestion	Do NOT induce vomiting. Have patient drink large quantities of water if able. Call Physician immediately for further instructions.
Symptoms	May cause acute gastrointestinal effects if swallowed. Contact with skin may cause skin burns. May cause breathing difficulties if inhaled.
Inhalation	May be harmful if inhaled.
Skin Contact	Causes severe skin burns.
Eye contact	Causes severe eye damage.
Ingestion	Harmful if swallowed.
Note to physicians	Treat symptomatically.

Section 5: FIRE FIGHTING MEASURES

Flammable properties	Non-combustible.
Explosive properties	Not applicable.
Suitable extinguishing media	Non-combustible.
Unsuitable extinguishing media	Non-combustible.
Specific hazards arising from the chemical	Non-combustible.

Hazardous combustion products Hydrogen chloride gas may cause respiratory and/or eye irritation.

Special protective equipment for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear.
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Section 6: ACCIDENTAL RELEASE MEASURES

Personal precautions	Use personal protective equipment as required.
For emergency responders	Use personal protective equipment as required. Follow Emergency Response Guidebook, Guide No. 154.
Environmental precautions	Collect spillage to prevent release to the environment.
Methods for containment	Prevent further leakage or spillage if safe to do so.
Methods for cleaning up	Wash the spill location thoroughly with water. Respiratory protection may be needed. Skin and eye protection should be used during cleanup.

Section 7: HANDLING AND STORAGE

Handling

Advice on safe handling	Handle in accordance with good industrial hygiene and safety practice. Ensure adequate ventilation, especially in confined areas.
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Storage

Storage Conditions	Keep in properly labeled containers. Keep in a dry, cool and well-ventilated place. Protect from direct sunlight. Keep in corrosion resistant containers. Containers may become pressurized. Handle and open container with care.
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Incompatible materials Alcohols, phenols, and amines. Rubber, coatings, and some plastics.

Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies

Chemical Name	Japan	ISHL Working Environmental Evaluation Standards - Administrative Control Levels	ACGIH TLV
Water 7732-18-5	-	-	-
Zirconium Dichloride Oxide 7699-43-6	-	-	STEL: 10 mg/m ³ Zr TWA: 5 mg/m ³ Zr
Ammonium Chloride 12125-02-9	-	-	STEL: 20 mg/m ³ fume TWA: 10 mg/m ³ fume
Hydrochloric Acid 7647-01-0	-	-	-

Engineering Controls Avoid generation of uncontrolled mist.

Personal Protective Equipment **Respiratory protection**

When gases/mists/vapors are generated and if exposure limits are exceeded or irritation is experienced, proper approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

Eye/face protection

If a risk of eye injury or irritation is present, appropriate eye protection is recommended; for example, tight-fitting goggles, foam-lined safety glasses, face shield, or other protective equipment that shields the eyes.

Skin and body protection

Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

Physical state	Liquid	Odor	Slightly acidic
Appearance	Liquid	Odor threshold	-
Color	clear		

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	<1	
Melting point / freezing point	- / -	
Boiling point / boiling range	-	
Flash point	-	
Evaporation rate	-	
Flammability (solid, gas)	-	Not flammable
Flammability Limit in Air		
Upper flammability limit:	-	
Lower flammability limit:	-	
Vapor pressure	-	Not applicable
Vapor density	-	Not applicable
Specific Gravity	1.18	
Water solubility	-	
Solubility(ies)	-	
Partition coefficient	-	Not applicable
Autoignition temperature	-	Not applicable
Decomposition temperature	-	
Kinematic viscosity	-	Not applicable

Dynamic viscosity	-	Not applicable
Explosive properties	Not applicable	
Oxidizing properties	Not applicable	
Softening point	-	
Molecular weight	-	
VOC Content (%)	Not applicable	
Density	-	
Bulk density	-	

Section 10: STABILITY AND REACTIVITY

Reactivity
Not applicable

Stability Stable under normal conditions.

Explosion data
Sensitivity to Mechanical Impact None.
Sensitivity to Static Discharge None.

Possibility of Hazardous Reactions None under normal processing

Hazardous polymerization Hazardous polymerization does not occur

Conditions to avoid To avoid thermal decomposition, do not overheat

Incompatible materials Alcohols, phenols, and amines. Rubber, coatings, and some plastics

Hazardous Decomposition Products Thermal decomposition produces hydrogen chloride gas

Section 11: TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Inhalation May be harmful if inhaled.
Eye contact Causes severe eye damage.
Skin Contact Causes severe skin burns.
Ingestion Harmful if swallowed.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Water 7732-18-5	-	-	-
Zirconium Dichloride Oxide 7699-43-6	3500 mg/kg bw	-	-
Ammonium Chloride 12125-02-9	1410 mg/kg bw	>2000 mg/kg bw	-
Hydrochloric Acid 7647-01-0	-	-	8.3 mg/L

Information on toxicological effects

Symptoms May cause skin burns. May cause severe upper respiratory irritation if inhaled. May cause acute gastrointestinal effects if swallowed. May cause burning sensation or redness in the eyes.

Acute toxicity**Numerical measures of toxicity - Product Information****Numerical measures of toxicity - Component Information**

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Water	-	-	-
Zirconium Dichloride Oxide	3500 mg/kg bw	-	-
Ammonium Chloride	1410 mg/kg bw	>2000 mg/kg bw	-
Hydrochloric Acid	-	-	8.3 mg/L

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Causes severe skin burns.

Serious eye damage/eye irritation Causes severe eye damage.

Sensitization Product not classified.

Germ cell mutagenicity Product not classified.

Carcinogenicity Product not classified.

Chemical Name	Japan	IARC
Water 7732-18-5		-
Zirconium Dichloride Oxide 7699-43-6		-
Ammonium Chloride 12125-02-9		-
Hydrochloric Acid 7647-01-0		-

Reproductive toxicity Product not classified.

STOT - single exposure Product not classified.

STOT - repeated exposure Product not classified.

Target Organ Effects

Aspiration hazard Product not classified.

Section 12: ECOLOGICAL INFORMATION**Ecotoxicity**

This product as shipped is not classified for aquatic toxicity.

Chemical Name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Water	-	-	-	-
Zirconium Dichloride Oxide	<i>The 72 h EC50 of zirconium dichloride oxide to Pseudokirchnerella</i>	<i>The 96 h LC50 of zirconium dioxide to Danio rerio was greater than 100 mg/L.</i>	The 3 h EC50 of anhydrous zirconium acetate for activated sludge was greater than	<i>The 48 h EC50 of zirconium dichloride oxide to Daphnia magna was greater</i>

	<i>subcapitata</i> was 80% v/v saturated solution.		1000 mg/L.	<i>than 100% v/v saturated solution.</i>
Ammonium Chloride	<i>The 10d EC50 of Ammonium chloride to Navicula sp. was 90.4 mg/L.</i>	<i>The 96 h LC50 of Ammonium chloride to Cyprinus carpio was 209 mg/L .</i>	The 30 min EC50 of Ammonium chloride for activated sludge was 1618 mg/L.	<i>The 48-hr EC50 (survival) for Daphnia magna exposed to Ammonium chloride was 101 mg/L.</i>
Hydrochloric Acid	<i>The 72 hour EC50 of HCl in water to Chlorella vulgaris was pH 4.82</i>	<i>The 96 hour LC50 of HCl in water to Lepomis macrochirus was between pH 3.5 and 3.25.</i>	The 3 h EC50 of HCl in water for activated sludge was between pH 5.0 and 5.5.	<i>The 48 h EC50 of HCl in water to Daphnia magna was pH 4.92.</i>

Persistence and degradability**Bioaccumulation****Mobility****Other adverse effects**

Chemical Name	EU - Endocrine Disruptors Candidate List	EU - Endocrine Disruptors - Evaluated Substances	Endocrine disrupting potential
Water	-	-	-
Zirconium Dichloride Oxide	-	-	-
Ammonium Chloride	-	-	-
Hydrochloric Acid	-	-	-

Section 13: DISPOSAL CONSIDERATIONS

Waste from residues/unused products

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Section 14: TRANSPORT INFORMATION

IMDG

Proper shipping name	Corrosive liquid, n.o.s. (Zirconium raffinate)
Hazard Class	8
UN/ID No.	1760
Packing Group	II
EmS-No	154
Special Provisions	B2, IB2, T11, TP2, TP27

ICAO (air)

UN/ID No.	1760
Proper shipping name	Corrosive liquid, n.o.s. (Zirconium raffinate)
Hazard Class	8
Packing Group	II
Special Provisions	B2, IB2, T11, TP2, TP27

ADR

UN/ID No.	1760
Proper shipping name	Corrosive liquid, n.o.s. (Zirconium raffinate)
Hazard Class	8
Packing Group	II
ERG Code	154

Special Provisions B2, IB2, T11, TP2, TP27

IATA

UN/ID No. 1760
Proper shipping name Corrosive liquid, n.o.s. (Zirconium raffinate)
Hazard Class 8
Packing Group II
Special Provisions B2, IB2, T11, TP2, TP27

Japan

UN Number 1760
 Proper shipping name Corrosive liquid, n.o.s. (Zirconium raffinate)
 Hazard Class 8
 Packing Group II
 Special Provisions B2, IB2, T11, TP2, TP27

Section 15: REGULATORY INFORMATION

International Inventories

DSL/NDL Complies
EINECS/ELINCS Complies
ENCS Complies
IECSC Complies
KECL Complies
PICCS Complies
AICS Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

Chemical Name	Dangerous Substances	organic solvents	Harmful Substances Whose Names Are to be Indicated on the Label	ISHL - Prevention of Hazards Due to Specified Chemical Substances (Class 2)	Prevention of Lead Poisoning
Water 7732-18-5	Not applicable	Not applicable	Not applicable	-	-
Zirconium Dichloride Oxide 7699-43-6	>=1 %	Not applicable	X	-	-
Ammonium Chloride 12125-02-9	>0.1 %	Not applicable	Not applicable	-	-
Hydrochloric Acid 7647-01-0	Not applicable	Not applicable	Not applicable	-	-

Chemical Name	Class 2	Class 1	Poisonous and Deleterious Substances Control Law	Fire Service Law:
Water 7732-18-5	-	-	Not applicable	Class 2
Zirconium Dichloride Oxide 7699-43-6	-	307	Not applicable	Class 2
Ammonium Chloride 12125-02-9	-	-	Not applicable	Class 2
Hydrochloric Acid	-	-	Not applicable	Class 2

7647-01-0				
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Fire Service Law: -

Section 16: OTHER INFORMATION

Prepared By

Issue Date 01-Feb-2025

Revision Date 01-Feb-2025

Revision Note Updated to comply with GHS.

Key or legend to abbreviations and acronyms used in the safety data sheet

Note:

This SDS complies with the requirements of JIS Z 7250:2010 and JIS Z 7252:2009 (Japan)

The information provided in this safety data sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet

Additional information available from: Safety data sheets and labels available at ATImaterials.com