



# CERTIFICATE

TUV SUD BABT Unlimited

certifies that

**ATI Flat Rolled Products Holdings, LLC**

With production sites

1300 Pacific Avenue, Natrona Heights, PA 15065  
100 River Road, Brackenridge, PA 15014  
130 Lincoln Avenue, Vandergrift PA 15690  
242 Allvac Lane, Latrobe, PA 15650  
500 Green Street, Washington, PA 15301  
2070 Pennsylvania Avenue, Monaca, PA 15061  
1357 East Rodney French Boulevard, New Bedford MA 02744

has implemented, operates and maintains a

**Quality Assurance System in accordance with the  
Pressure Equipment (Safety) Regulation 2016/1105, Schedule 2, Part. 4, Para.  
31 (8) as well as EN 764-5, Para. 4.2**

as a material manufacturer for the scope of

Ingots and flat products made from stainless steels, nickel, titanium as well as special alloys.

The scope of the approval is described in the annexes 1-7 to this certificate.  
Further details are mentioned in report no. C-72181527UK-22.

The manufacturer is therefore authorized to issue certificates of specific product control within the scope of the assessed quality system and in accordance with the Pressure Equipment (Safety) Regulation 2016/1105. Possible additional requirements - specific to applied technical specifications to meet PER 2016/1105, Schedule 2 - are not affected.

This certificate is valid through 2026-01-24.

**In order to adhere the validity an annual surveillance audit is required.**

Certificate No.: PER-0168-QS-M 3242057/2022/MUC-01  
Fareham, 2023-01-24

TUV SUD BABT Unlimited

(Dirk Schroeter)

**Certification Body**  
Materials and Permanent Joining

TUV SUD BABT Unlimited  
Octagon House, Concorde Way Segensworth North,  
Fareham, Hampshire, PO 15 5RL, United Kingdom

TUV®



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24.01.2023

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**Scope of the approval – Manufacturer of material in accordance with  
PER 2016/1105, Schedule 2, Part 4, Para. 31 (8)**

**Annex 2 to certificate no.  
PER-0168-QS-M 3242057/2022/MUC-01 von / dated 2023-01-24**

Name: ATI Flat Rolled Products – Brackenridge manufacturing plant Manufacturer: Street: 100 River Road City: Brackenridge, PA 15014	Country:	Date:	Page	<b>Competent Body of TUV SUD B A B T Unlimited</b>
	<b>USA</b>	rev. 0 2023-01-24	1 of 1	

No.	Material Designation Material Grade	Material Specification		Delivery Condition Code	Description Product	Dimensions				Weight		Requirements Technical Rules		Report no. C72181527UK-22 dated 2022-09-02
		Spec.	No.			Thickness [mm]		Diameter [mm]		1=t	value	Spec.	No.	
						from	to	from	to	↓				
1	2	3a	3b	4	5	6a	6b	7a	7b	8a	8b	9a	9b	10
01	Austenitic Steels (including S31254)	EN ASME	10028-7 SA240	b	Cold rolled strip / coil Hot rolled strip / coil Hot rolled plate		6.0 12.0 75.0							<p>*) To fulfil essential safety requirements of PER Schedule 2, for each material acc. to non designated standards a Particular Material Appraisal (PMA) is mandatory.</p> <p>b) Delivery condition acc. material specification</p> <p><b>For the use of materials acc. to column 2 till 4 the regulations and limits of the respective standards have to be observed. The specific material operating conditions have to be approved by the pressure equipment manufacturer or respectively by the Approved Body in charge.</b></p>
02	1.4462 (X2CrNiMoN22-5-3)	EN VdTÜV	10028-7 418	b	Strip / coil Sheet / plate	1.5 6.0	6.0 18.0							
03*)	Al-6XN® (N08367)	ASME	SB 688	b	Strip / coil Sheet / plate	0.34	5.0 85.5							
04*)	2.4360 (Alloy 400 / N04400)	VdTÜV ASME	263 SB127	b	Strip / coil Sheet / plate		5.0 50.0							
	2.4816 (Alloy 600 / N06600)	VdTÜV ASME	305 SB168	b	Strip / coil Sheet / plate		5.0 30.0							
	2.4068 (Ni 201/ N02200)	VdTÜV ASME	345 SB162	b	Strip / coil Sheet / plate		5.0 50.0							
	2.4858 (Alloy 825 / N08825)	VdTÜV ASME	432/1 SB424	b	Strip / coil Sheet / plate		5.0 30.0							
	1.4876H (Alloy 800 / N08810)	VdTÜV ASME	434 SB409	b	Strip / coil Sheet / plate		5.0 50.0							
	2.4856 (Alloy 625 / N06625)	VdTÜV ASME	499 SB443	b	Strip / coil Sheet / plate		5.0 30.0							
	2.4819 (Alloy 276 / N10276)	VdTÜV ASME	400 SB575	b	Strip / coil Sheet / plate		7.0 50.0							
	2.4602 (Alloy 22 / N06022)	VdTÜV ASME	479 SB575	b	Strip / coil Sheet / plate		6.0 50.0							
	2.4605 (Alloy 59 / N06059)	VdTÜV ASME	505 SB575	b	Strip / coil Sheet / plate		6.0 50.0							
	05*)	3.7025 (Ti1), 3.7035 (Ti2), Ti 1 Pd Ti 2 Pd, 3,7105 (TiN0.8Mo0.3)	VdTÜV ASME	230/1 SB265	b	Strip / coil Sheet / plate		5.0 100.0						
DIN			17860											
06*)	201 (S20100) 201L (S20103, S20153)	ASME	SA240	b	coil	0.25	6.0							
		ASTM	A240	b										

**Explanation:** AT = solution annealed NT = normalized and tempererd N = normalized S = stress relieved TM = thermo-mech. treated U = not annealed  
 QT = quenched and tempered CR = temperature controlled hot formed (controlled rolled) A = annealed AR = as rolled  
 a = material designation in column 10 b = condition in column 10 c = object in column 10  
 d = dimensions acc. to technical rules e = weight acc. to technical rules f = technical rules reference column 10









**Scope of the approval – Manufacturer of material in accordance with  
PER 2016/1105, Schedule 2, Part 4, Para. 31 (8)**

**Annex 7 to certificate no.  
PER-0168-QS-M 3242057/2022/MUC-01 von / dated 2023-01-24**

Name: ATI Flat Rolled Products – New Bedford manufacturing plant Manufacturer: Street: 1357 East Rodney French Boulevard City: New Bedford, MA 02744	Country:  <b>USA</b>	Date: rev. 0 2023-01-24	Page  1 of 1	<b>Competent Body of TUV SUD BABT Unlimited</b>
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No.	Material Designation Material Grade	Material Specification		Delivery Condition  Code	Description Product	Dimensions				Weight		Requirements Technical Rules		Report no. C72181527UK-22 dated 2022-09-02
		Spec.	No.			Thickness [mm]		Diameter [mm]		1=t 2=kg ↓ value		Spec.	No.	
						from	to	from	to					8a
01	Austenitic Steels (including S31254)	EN ASME	10028-7 SA240	b	Cold rolled strip / coil Hot rolled strip / coil		6.0 12.0							<p>*) To fulfil essential safety requirements of PER Schedule 2, for each material acc. to non designated standards a Particular Material Appraisal (PMA) is mandatory.</p> <p>b) Delivery condition acc. material specification</p> <p><b>For the use of materials acc. to column 2 till 4 the regulations and limits of the respective standards have to be observed. The specific material operating conditions have to be approved by the pressure equipment manufacturer or respectively by the Approved Body in charge.</b></p>
02	1.4462 (X2CrNiMoN22-5-3)	EN VdTÜV	10028-7 418	b	Strip / coil	1.5	6.0							
03*)	Al-6XN® (N08367)	ASME	SB 688	b	Strip / coil	0.34	5.0							
04*)	2.4360 (Alloy 400 / N04400)	VdTÜV ASME	263 SB127	b	Strip / coil		5.0							
	2.4816 (Alloy 600 / N06600)	VdTÜV ASME	305 SB168	b	Strip / coil		5.0							
	2.4068 (Ni 201/ N02200)	VdTÜV ASME	345 SB162	b	Strip / coil		5.0							
	2.4858 (Alloy 825 / N08825)	VdTÜV ASME	432/1 SB424	b	Strip / coil		5.0							
	1.4876H (Alloy 800 / N08810)	VdTÜV ASME	434 SB409	b	Strip / coil		5.0							
	2.4856 (Alloy 625 / N06625)	VdTÜV ASME	499 SB443	b	Strip / coil		5.0							
	2.4819 (Alloy 276 / N10276)	VdTÜV ASME	400 SB575	b	Strip / coil		7.0							
	2.4602 (Alloy 22 / N06022)	VdTÜV ASME	479 SB575	b	Strip / coil		6.0							
	2.4605 (Alloy 59 / N06059)	VdTÜV ASME	505 SB575	b	Strip / coil		6.0							
	05*)	3.7025 (Ti1), 3.7035 (Ti2), Ti 1 Pd Ti 2 Pd, 3,7105 (TiN0.8Mo0.3)	VdTÜV ASME DIN	230/1 SB265 17860	b	Strip / coil		5.0						
06*)	201 (S20100) 201L (S20103, S20153)	ASME ASTM	SA240 A240	b b	coil	0.25	6.0							

**Explanation:** AT = solution annealed NT = normalized and tempererd N = normalized S = stress relieved TM = thermo-mech. treated U = not annealed  
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